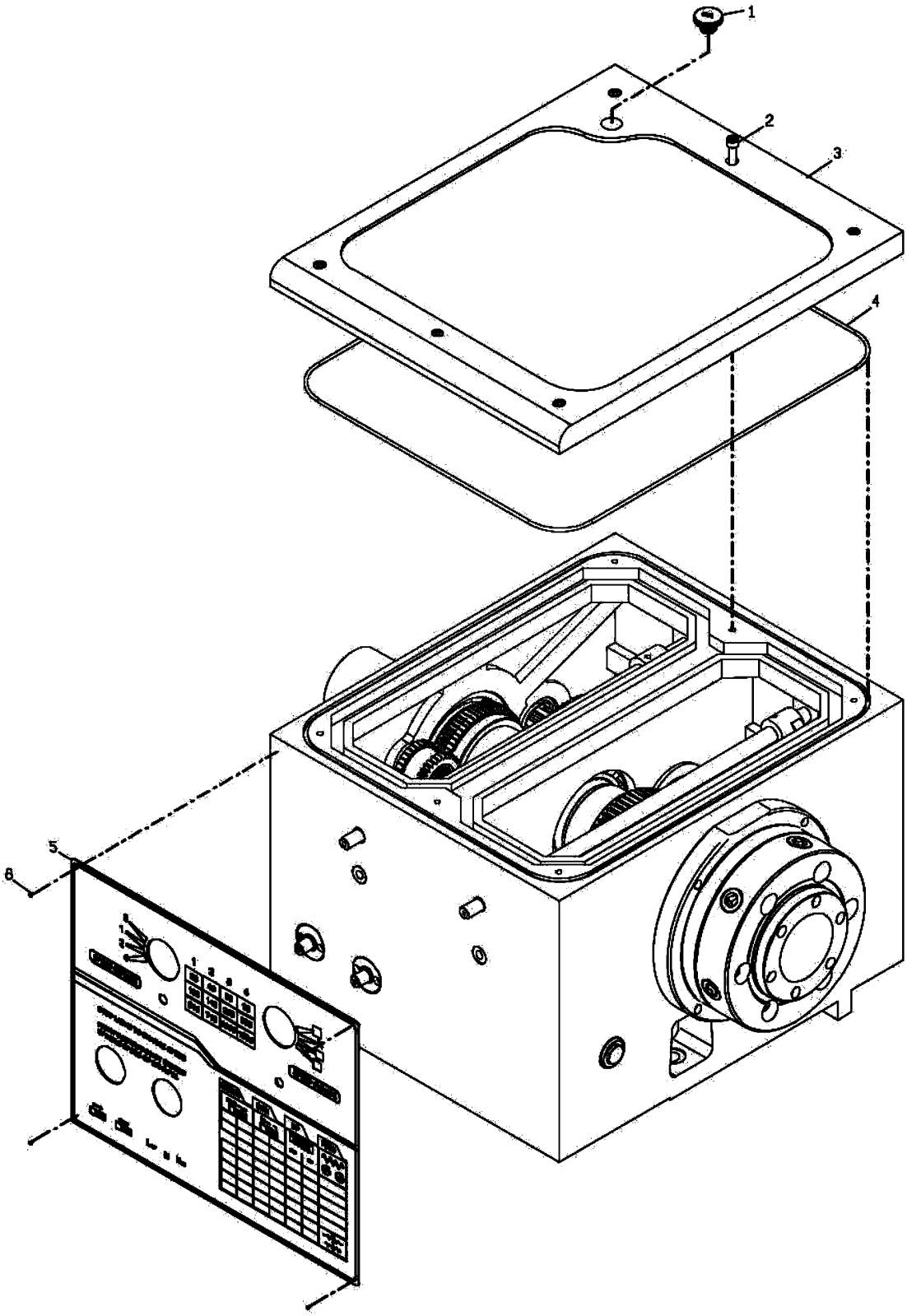
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Diagram A - Headstock Assembly I (1 of 4)

Original JET parts reference | Match model, voltage and serial-number notes

Headstock Assembly I – Exploded View

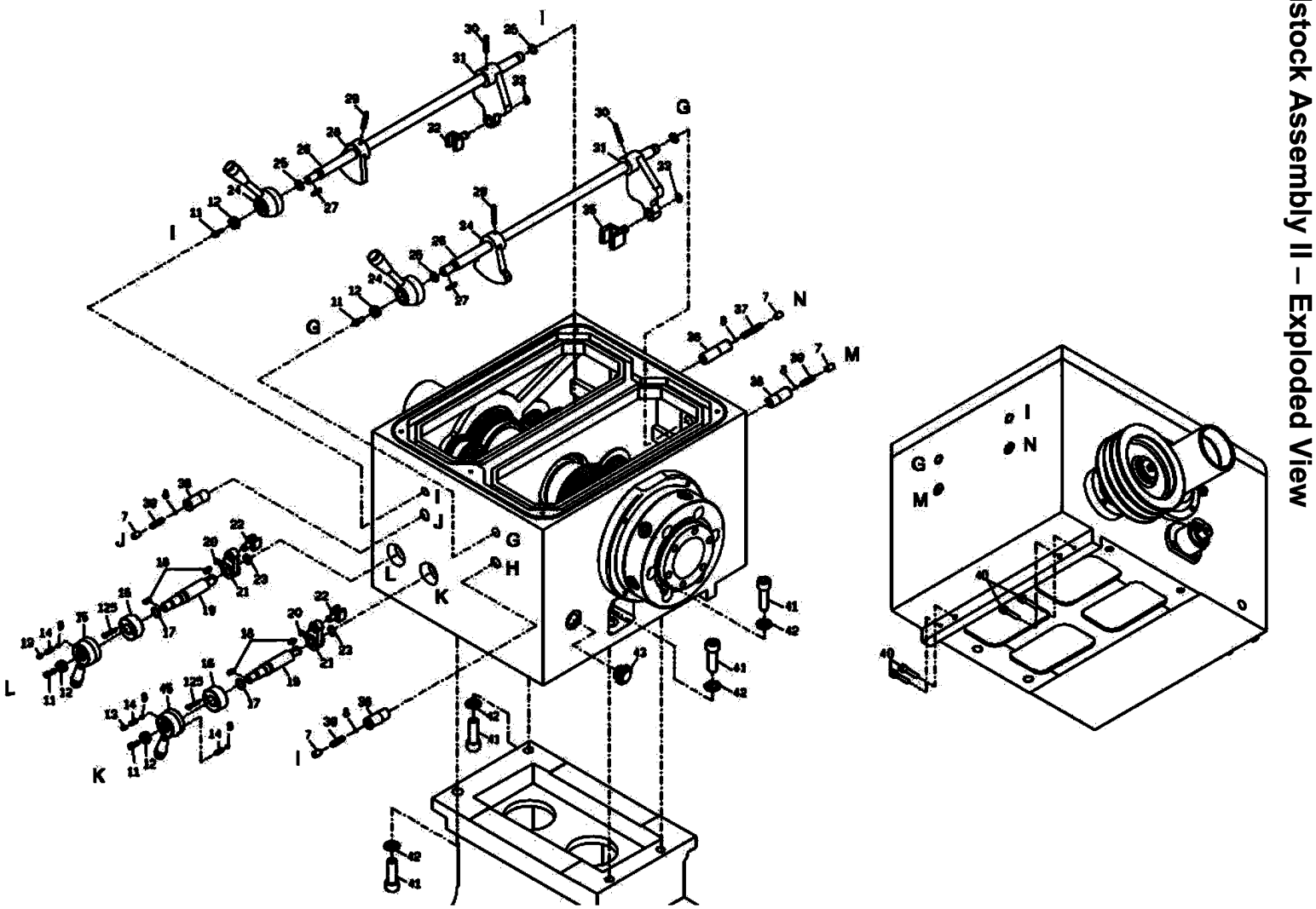


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Diagram A - Headstock Assembly I (2 of 4)

Original JET parts reference | Match model, voltage and serial-number notes

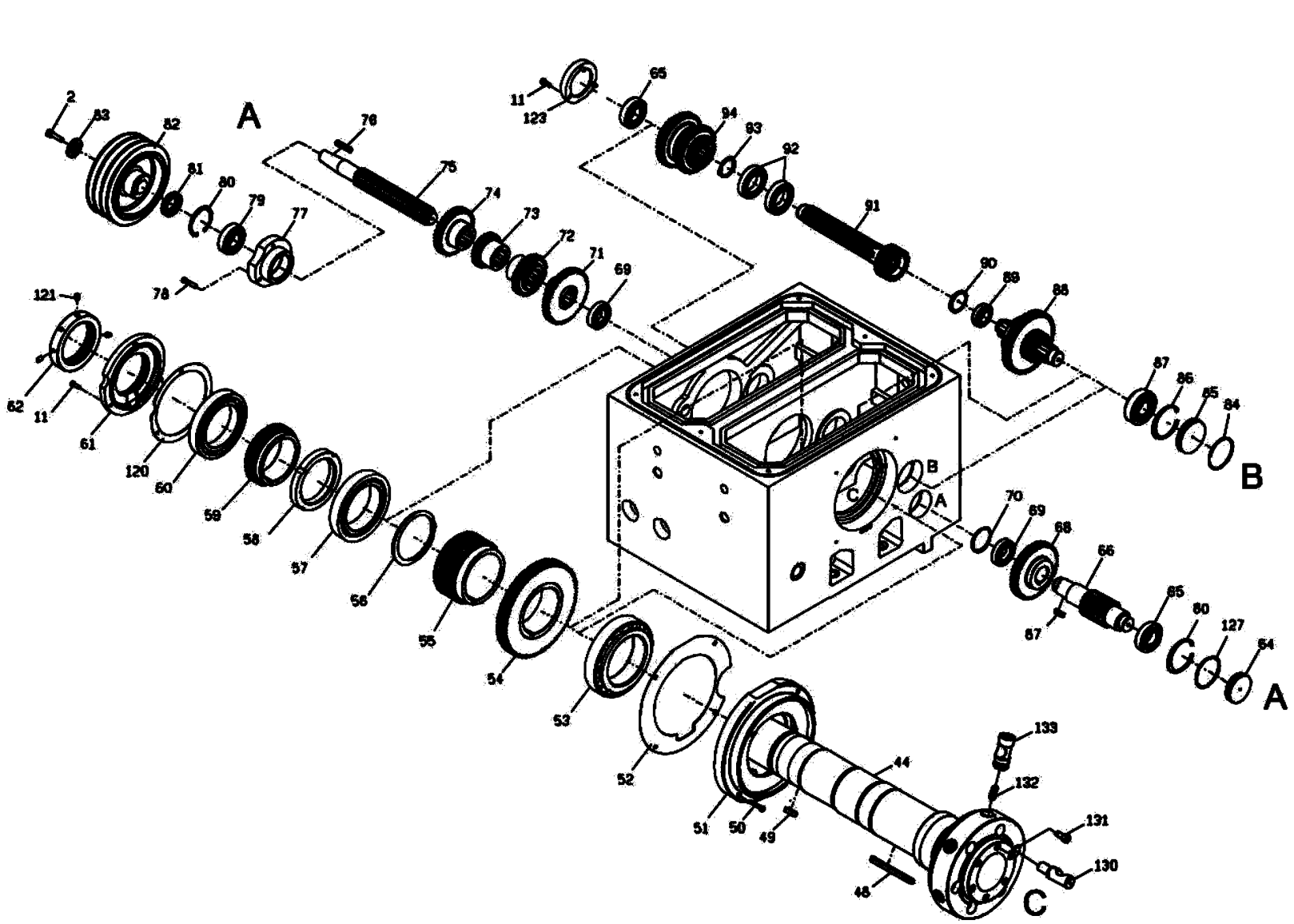


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Diagram A - Headstock Assembly I (3 of 4)

Original JET parts reference | Match model, voltage and serial-number notes

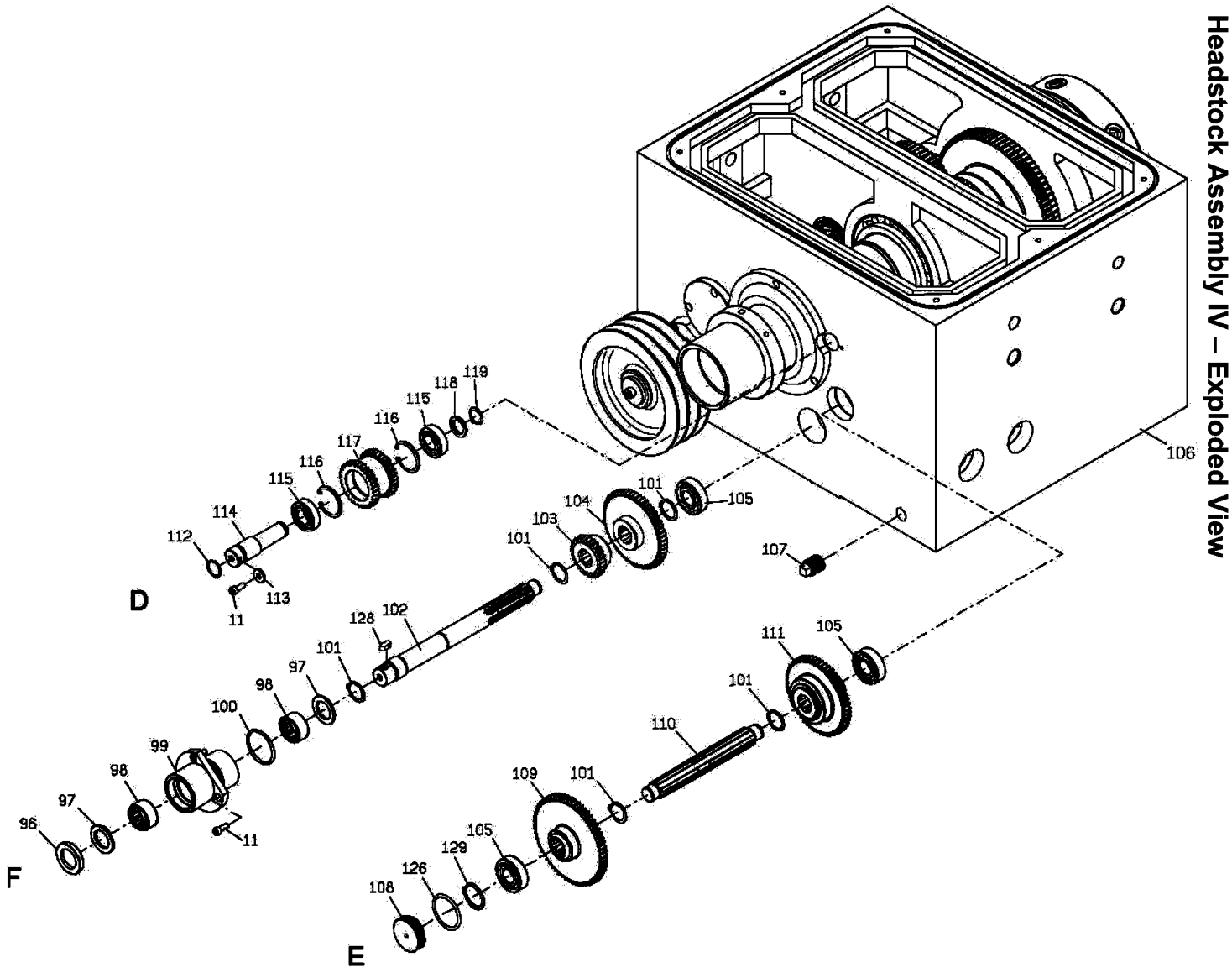


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Diagram A - Headstock Assembly I (4 of 4)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List A - Headstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Oil Cover	3/4"	1
2	**	Hex. Socket Head Bolt	CAP 8x30	7
3	**	Headstock Cover		1
4	**	O Ring	Ø4x1840	1
5	**	Name Plate	For 16", 18", and 21"f	1
6	**	Rivet	Ø2	4
7	**	Set Screw	SET 10x16	4
8	**	Steel Ball	Ø8.5	4
9	**	Steel Ball	Ø1/4"	3
11	**	Hex. Socket Head Bolt	CAP 6x16	20
12	**	Washer		4
13	**	Set Screw	SET 8x8	2
14	**	Spring		3
15	**	Hub, Handle, Spring Pin (Ø3x24)	Assembly for replacement	1
16	**	Collar		2
17	**	O Ring	P18	2
18	**	Key	5x5x16	4
19	**	Shaft		2
20	**	Clip	E8	2
21	**	Lever		2
22	**	Fork		2
23	**	Clip	S15	2
24	**	Hub, Handle, Spring Pin (Ø3x25)	Assembly for replacement	1
25	**	O Ring	P14	4
26	**	Rod		2

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Parts List A - Headstock Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
27	**	Key	5x5x22	2
28	**	Lever		1
29	**	Spring Pin	Ø6x40	2
30	**	Spring Pin	Ø6x36	2
31	**	Lever		2
32	**	Fork		1
33	**	Clip	S12	2
34	**	Lever		1
35	**	Lever		1
36	**	Bush		1
37	**	Spring		1
38	**	Bush		3
39	**	Spring		3
40	**	Hex. Socket Head Bolt	CAP 8x35	4
41	**	Hex. Socket Head Bolt	CAP 16x50	4
42	**	Washer	M16	4
43	JT1-3064	Oil Sight	3/4"	1
44	**	Spindle		1
45	**	Hub, Handle, Spring Pin (Ø3x25)	Assembly for replacement	1
48	**	Key	12x8x120	1
49	**	Key	12x8x30	1
50	**	Hex. Socket Head Bolt	CAP 6x35	3
51	**	Front Bearing Cover		1
52	**	Packing F		1
53	**	Taper Roller Bearing	32024XU	1

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Parts List A - Headstock Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
54	**	Gear	82T	1
55	**	Gear	53T	1
56	**	Clip	S105	1
57	**	Taper Roller Bearing	32020X	1
58	**	Nut	YSR100	1
59	**	Gear	62T	1
60	**	Ball Bearing	6019	1
61	**	Outside Cover		1
62	**	Balance Ring		1
63	**	Set Screw	SET 6x8	2
64	**	Cover		1
65	**	Ball Bearing	6206	2
66	**	Gear Shaft	20T	1
67	**	Key	8x7x25L	1
68	**	Gear	47T	1
69	**	Ball Bearing	6006	3
70	**	Collar		1
71	**	Gear	46T	1
72	**	Gear	33T	1
73	**	Gear	27T	1
74	**	Gear	39T	1
75	**	Shaft		1
76	**	Key	7x7x45	1
77	**	Flanged Bearing		1
78	**	Hex. Socket Head Bolt	CAP 6x30	3
79	**	Ball Bearing	5206S	1

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Parts List A - Headstock Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
80	**	Clip	R62	2
81	**	Oil Seal	TC306212	1
82	**	Pulley		1
83	**	Washer		1
84	**	O Ring	G65	1
85	**	Plug		1
86	**	Clip	R72	1
87	**	Ball Bearing	6306	1
88	**	Gear(23T),(25T/52T), Key (8x7x22), Clip(S50), Shaft	Assembly for replacement	1
89	**	Double Law Deep Groove Ball Bearing	25BD4715DUL16	1
90	**	Washer		1
91	**	Gear Shaft	25T	1
92	**	Ball Bearing	6008	2
93	**	Clip	S38	1
94	**	Gear(26T),(39T),(45T),(33T), Key (8x7x70), Clip(S55)	Assembly for replacement	1
96	**	Oil Seal	TC28x44x7	1
97	**	Washer		2
98	**	Needle Bearing	RNA6904	2
99	**	Flanged Bearing		1
100	**	O Ring	P44	1
101	**	Clip	S25	5
102	**	Shaft		1
103	**	Gear	27T	1
104	**	Gear	54T	1
105	**	Ball Bearing	6204	3

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Parts List A - Headstock Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
106	**	Head Stock	For 16", 18", and 21"	1
107	**	Square Head Plug	PT 1/2"	1
108	**	Cover		1
109	**	Gear	62T	1
110	**	Shaft		1
111	**	Gear(27T),(54T), Key (7x7x20), Clip(S45)	Assembly for replacement	1
112	**	O Ring	P21	1
113	**	Washer		1
114	**	Shaft		1
115	**	Ball Bearing	6004	2
116	**	Clip	R42	2
117	**	Gear	31T	1
118	**	Washer		1
119	**	Clip	S20	1
120	**	Packing		1
121	**	Set Screw	SET 8x12	3
123	**	Cover		1
125	**	Hex. Scoket Head Bolt	CAP 5x25	4
126	**	O Ring	P41	1
127	**	O Ring	G55	1
128	**	Key	7x7x16	1
129	**	Clip	R47	1
130	**	Cams		6
131	**	Set Screw		6
132	**	Spring		6
133	**	Cams		6

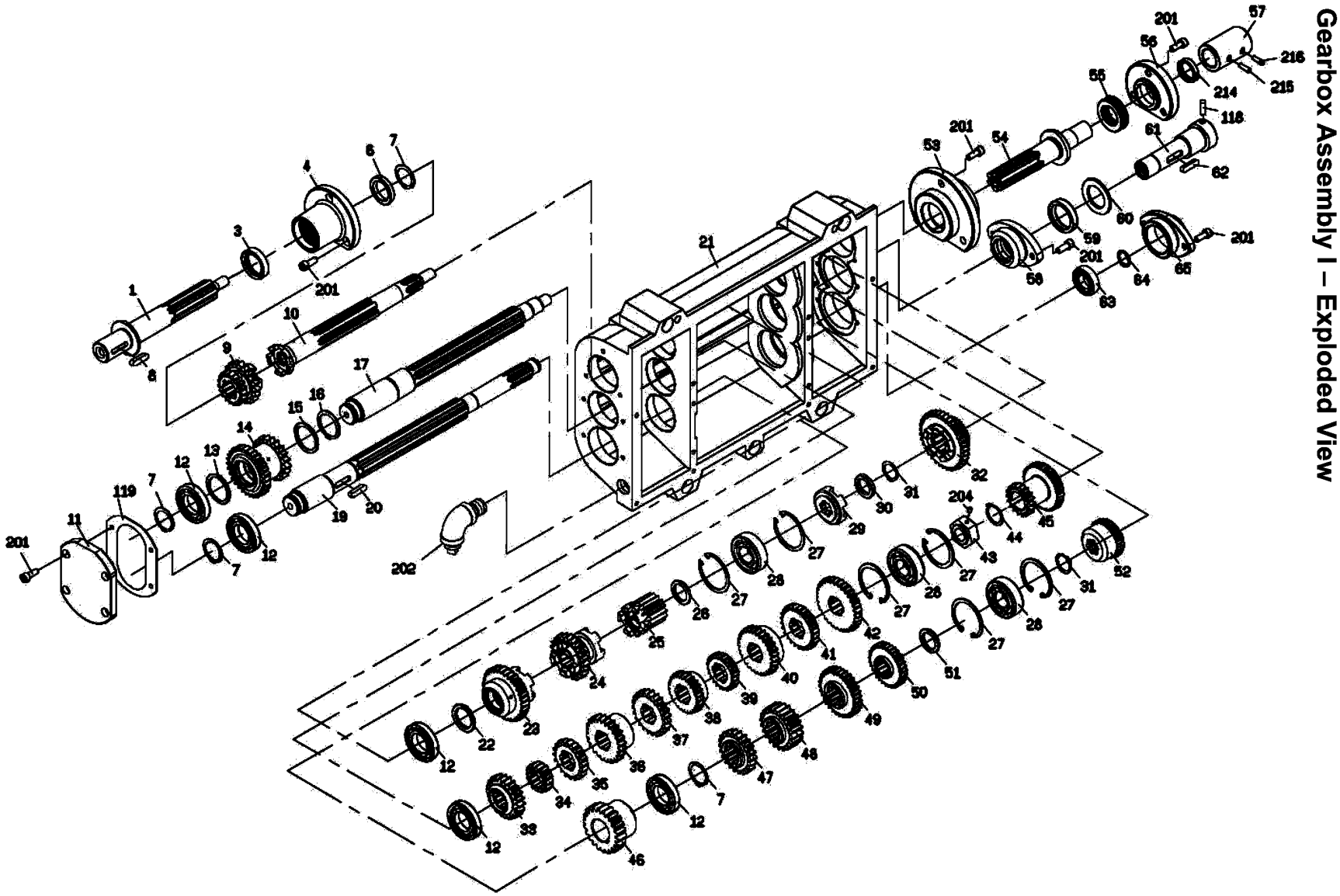
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Diagram B - Gearbox Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

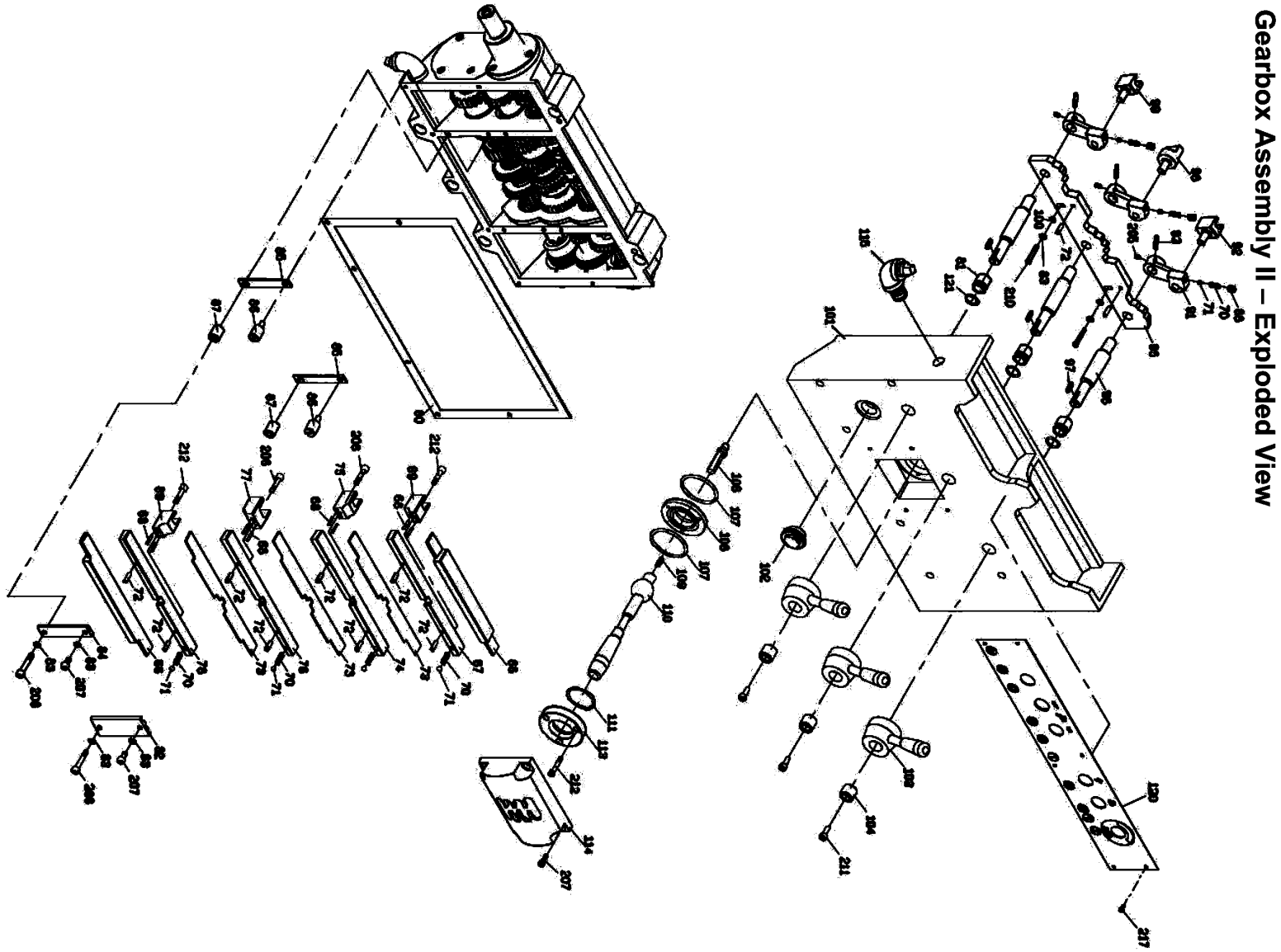


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Diagram B - Gearbox Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List B - Gearbox Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Shaft		1
3	**	Oil Seal	25x37x08	1
4	**	Bearing(TAF25/20), Flanged Bearing	Assembly for	1
6	**	Washer		1
7	**	Clip	S25	4
8	**	Key	7x7x30	1
9	**	Gear	19T/19T	1
10	**	Shaft		1
11	**	Cover		1
12	**	Bearing	16005	5
13	**	Washer		1
14	**	Gear	30T/20T	1
15	**	Washer		1
16	**	Clip	S30	1
17	**	Shaft		1
19	**	Shaft		1
20	**	Key	6x6x25	1
21	**	Gearbox Body		1
22	**	Washer		1
23	**	Gear	32T	1
24	**	Gear	23T	1
25	**	Gear	16T	1
26	**	Washer		1
27	**	Clip	R47	6
28	**	Bearing	6204	3

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
29	**	Clutch		1
30	**	Washer		1
31	**	Clip	S20	2
32	**	Gear	35T	1
33	**	Gear	22T	1
34	**	Gear	16T	1
35	**	Gear	20T	1
36	**	Gear	24T	1
37	**	Gear	23T	1
38	**	Gear	27T	1
39	**	Gear	24T	1
40	**	Gear	28T	1
41	**	Gear	26T	1
42	**	Gear	32T	1
43	**	Nut		1
44	**	Clip	S22	1
45	**	Gear	18T/45T	1
46	**	Gear	22T	1
47	**	Gear	22T	1
48	**	Gear	22T	1
49	**	Gear	33T	1
50	**	Gear	22T	1
51	**	Washer		1
52	**	Gear	36T	1
53	**	Flanged Bearing		1

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
54	**	Shaft		1
55	**	Bearing	51105	1
56	**	Flanged Bearing		1
57	**	Sleeve		1
58	**	Flanged Bearing		1
59	**	Oil Seal	28x40x05	1
60	**	Washer		1
61	**	Shaft		1
62	**	Key	5x5x35	1
63	**	Bearing	16003	1
64	**	Clip	S17	1
65	**	Flanged Bearing		1
66	**	Upper Plate		2
67	**	Fort Support		1
68	**	Spring Pin	Ø3×16	8
69	**	Fork		2
70	**	Spring	Ø4×19	7
71	**	Steel Ball	1/4"	7
72	**	Spring Pin	Ø5x16	10
73	**	Partition		3
74	**	Fort Support		1
75	**	Fork		1
76	**	Fort Support		1
77	**	Fork		1
78	**	Fort Support		1

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
80	**	Seal		1
81	**	Spacer		3
82	**	Reverse-Stop		1
83	**	Spring Washer	M6	6
84	**	Shoulder Plate		1
85	**	Fixed Plate		2
86	**	Partition Nut		2
87	**	Spacer		2
88	**	Set Screw	SET 8x8	3
91	**	Lever		3
92	**	Fork		1
93	**	Spring Pin	4x24	3
95	**	Selector Bar		1
96	**	Shaft		3
97	**	Key	4x4x15	3
98	**	Fork		1
99	**	Fork		1
100	**	Washer	M6	2
101	**	Gearbox Cover		1
102	JT1-3064	Oil Sight	3/4"	1
103	**	Handle & Hub	Assembly for	1
104	**	Washer		3
106	**	Selector Lever		1
107	**	O Ring	G40	2
108	**	Selector Lever Support		1

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Parts List B - Gearbox Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
109	**	Spring	9x38	1
110	**	Selector Lever		1
111	**	O Ring	G30	1
113	**	Selector Lever Cover		1
114	**	Specifying Base		1
115	**	Square Head Plug(3/4"), Elbow(3/4"), Nipple(3/4"x1")	Assembly for replacement	1
118	**	Pin	Ø6×36	1
119	**	Seal		1
120	**	Plate		1
121	**	O Ring	P16	3
201	**	Hex. Socket Head Bolt	CAP 6x16	17
202	**	Square Head Plug(1/2"), Elbow(1/2"), Nipple(1/2"x1")	Assembly for replacement	1
204	**	Set Screw	SET 5x6	1
205	**	Set Screw	SET 6x6	3
206	**	Hex. Socket Head Bolt	CAP 5x20	2
207	**	Hex. Socket Head Bolt	CAP 6x16	9
208	**	Hex. Socket Head Bolt	CAP 6x40	2
209	**	Hex. Socket Head Bolt	CAP 6x25	3
210	**	Hex. Socket Head Bolt	CAP 6x20	2
211	**	Hex. Socket Head Bolt	CAP 6x10	3
212	**	Hex. Socket Head Bolt	CAP 5x25	3
214	**	Oil Seal	24x35x08	1
215	**	Pin	#4×32	1
216	JT1-3075	Pin	#4×32(Copper)	1
217	**	Dome Hexagon Screw	M4x8	6

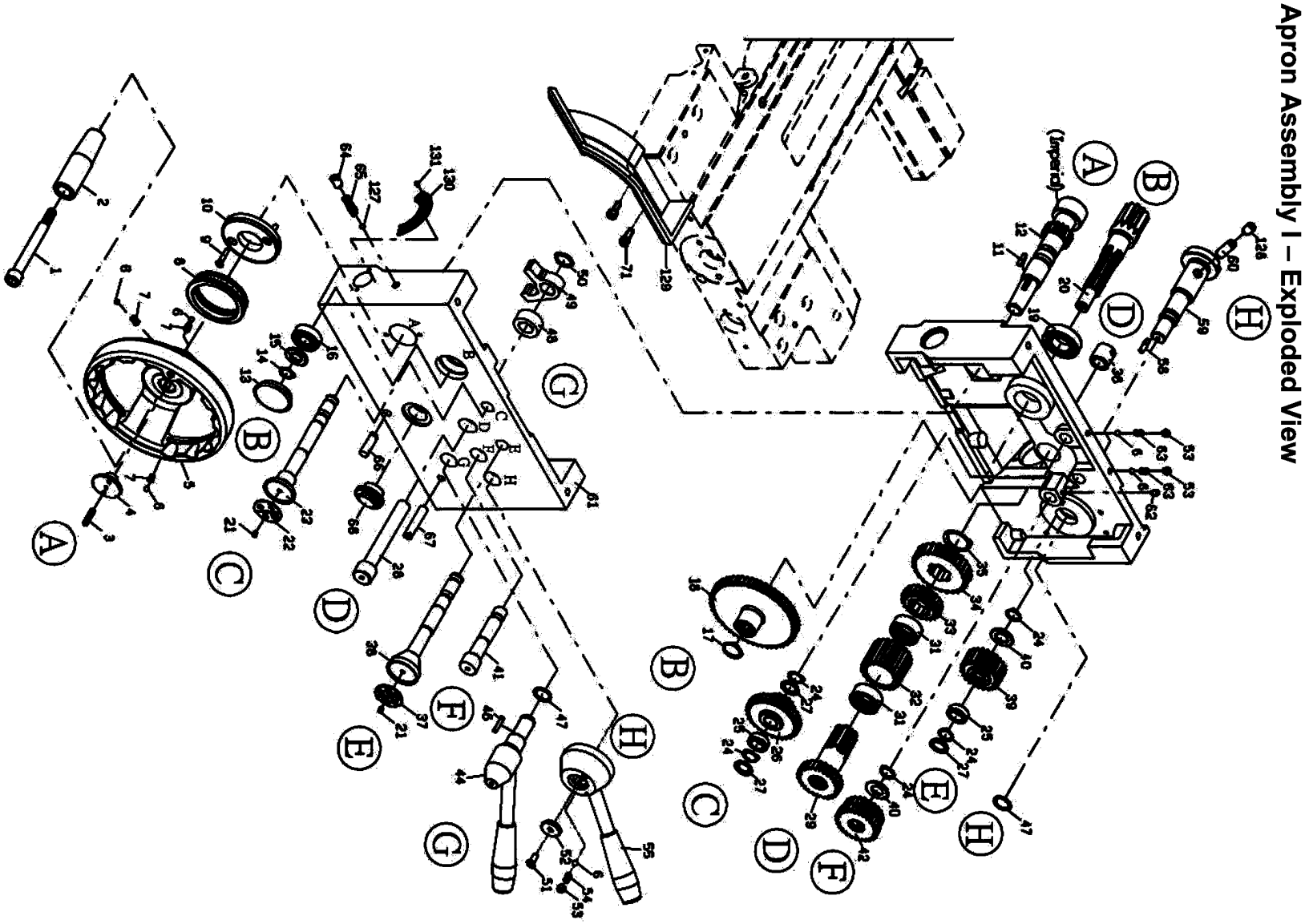
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Diagram C - Apron Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

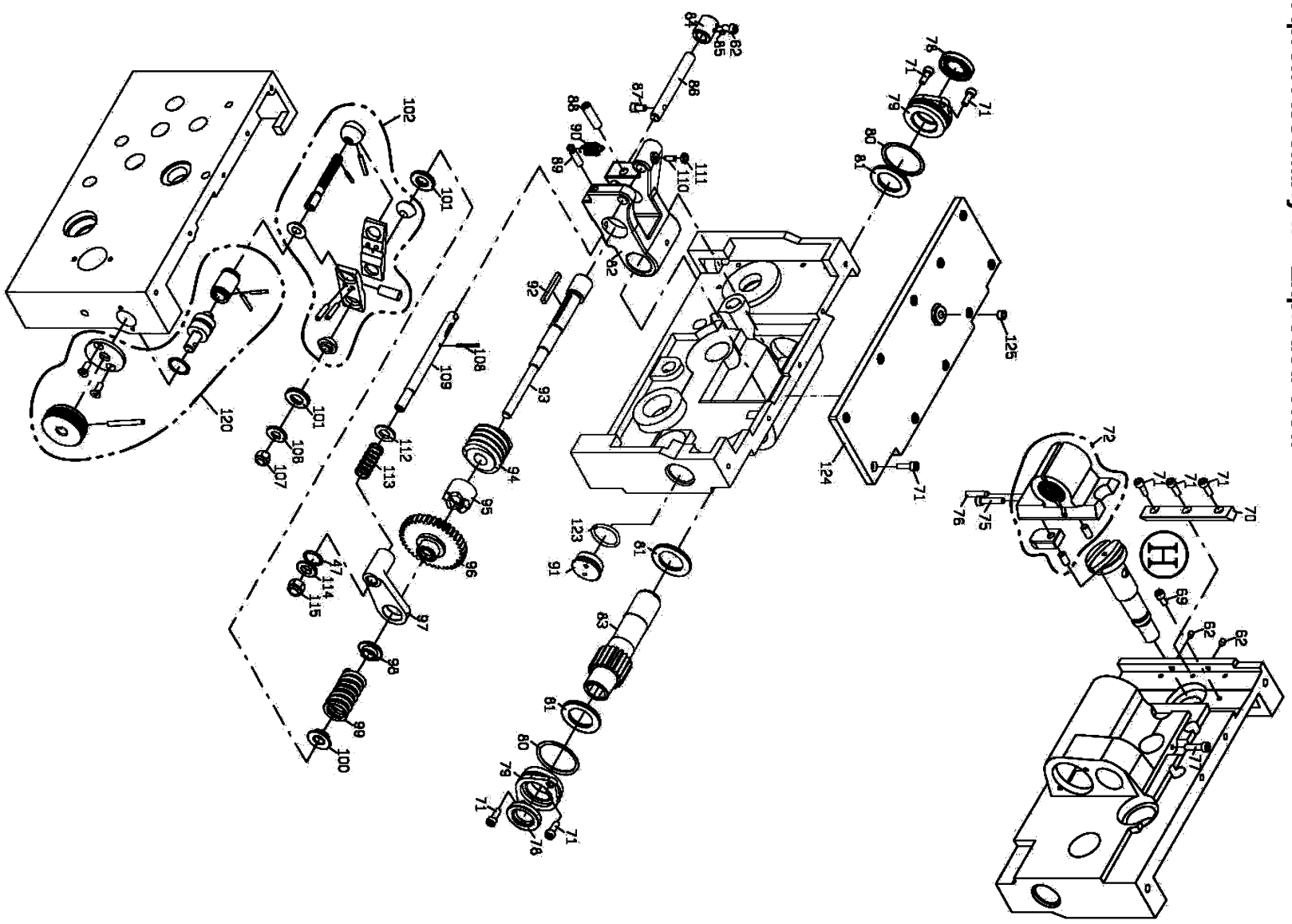


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Diagram C - Apron Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List C - Apron Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Screw		1
2	**	Handle		1
3	**	Set Screw	SET 6×25	1
4	**	Bolt		1
5	**	Hand Wheell	Left	1
6	**	Steel Ball	1/4"	6
7	**	Spring		3
8	**	Index Ring		1
9	**	Flat Hexagon Screw	5×12	2
10	**	Shaft Liner		1
11	**	Woodruff Key	Ø5×19	1
12	**	Gear Shaft		1
13	**	Plug		1
14	**	Snap Ring	S15	1
15	**	Collar		1
16	**	Ball Bearing	6202LR	1
17	**	Snap Ring	S22	1
18	**	Gear	56T	1
19	**	Ball Bearing	6005LU	1
20	**	Gear Shaft		1
21	**	Rivet	Ø2.8×10	2
22	**	Name Plate		1
23	**	Shaft		1
24	**	Snap Ring	S16	5
25	**	Collar	IMPERIAL	1
26	**	Gear	15T/33T	1
27	**	Collar		3
28	**	Shaft Needle Bearing & Gear Shaft		1

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Parts List C - Apron Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
29	**	Assembly		1
31	**	Needle Bearing	TLA3016	2
32	**	Gear	24T	1
33	**	Gear	24T	1
34	**	Worm Wheel		1
35	**	Snap Ring	S30	1
36	**	Collar		1
37	**	Name Plate		1
38	**	Shaft		1
39	**	Gear	24T	1
40	**	Collar		2
41	**	Shaft		1
42	**	Gear	24T/26T	1
44	**	Spring Pin, Handle, Sleeve Assembly		1
46	**	Key	4×4×25	1
47	**	O Ring	P18	3
48	**	Pad		1
49	**	Elasticity Pole		1
50	**	Snap Ring	S18	1
51	**	Flat Hexagon Screw	M6×16	1
52	**	Washer		1
53	**	Set Screw	SET8×8	3
54	**	Spring		2
55	**	Lead Nut Lever, Handle , Spring Pin	Assembly for replacement	1
58	**	Key	5x5×20	1
59	**	Cam Shaft		1
60	**	Set Screw	SET 10×40	1
61	**	Appron		1
62	**	Set Screw	SET 6×8	4

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Parts List C - Apron Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
63	**	Spring		2
64	**	Set Screw	SET 10×16	1
65	**	Spring		2
66	**	Pin		1
67	**	Pin		1
68	JT1-3064	Oil Sight	3/4"	1
69	**	Hex. Socket Head Bolt	CAP 6×12	1
70	**	Adjust Plate		1
71	**	Hex. Socket Head Bolt	CAP 6×16	19
72	**	Pin, Slide Plate, Half Nut	Assembly for replacement	1
75	**	Hex. Socket Head Bolt	CAP 6×30	1
76	**	Set Screw	SET 6×30	1
77	**	Hex. Socket Head Bolt	CAP 6×25	1
78	**	Oil Seal	30×40×5	2
79	**	Sleeve		2
80	**	O Ring	G45	2
81	**	Thrust Bearing	NTB3047/AS2	3
82	**	Bracket		1
83	**	Pinion		1
84	**	Spacer		1
85	**	Spring Pin	Ø4×20	1
86	**	Pin		1
87	**	Hex. Socket Head Bolt	CAP 5×25	1
88	**	Pin		1
89	**	Pin		1
90	**	Spring		1
91	**	Nut		1
92	**	Key	5×5×46	1

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Parts List C - Apron Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
93	**	Shaft		1
94	**	Worm		1
95	**	Clutch		1
96	**	Clutch Gear		1
97	**	Lever Arm		1
98	**	Washer		1
99	**	Spring		1
100	**	Washer		1
101	**	Thrust Bearing	NTB1528/AS2	2
102	**	Flanged Bearing Assembly	Assembly for replacement	1
106	**	Washer		1
107	**	Nylon Jam Nut	M10	1
108	**	Spring Pin	Ø4x24	1
109	**	Trip Rod		1
110	**	Set Screw	SET 6x16	1
111	**	Nylon Jam Nut	M6	1
112	**	Washer		1
113	**	Spring		1
114	**	Washer		1
115	**	Nylon Jam Nut	M12	1
120	**	Flat Hexagon Screw Assembly	Assembly for replacement	1
123	**	O Ring	P21	1
124	**	Plate		1
125	**	Hex. Socket Head Plug	PT1/4"	1
127	**	Steel Ball	3/8"	1
128	**	Set Screw	SET 10×10	2
129	**	Handle Wheel Guard		1
130	**	Plate		1
131	**	Rivet	Ø2	3

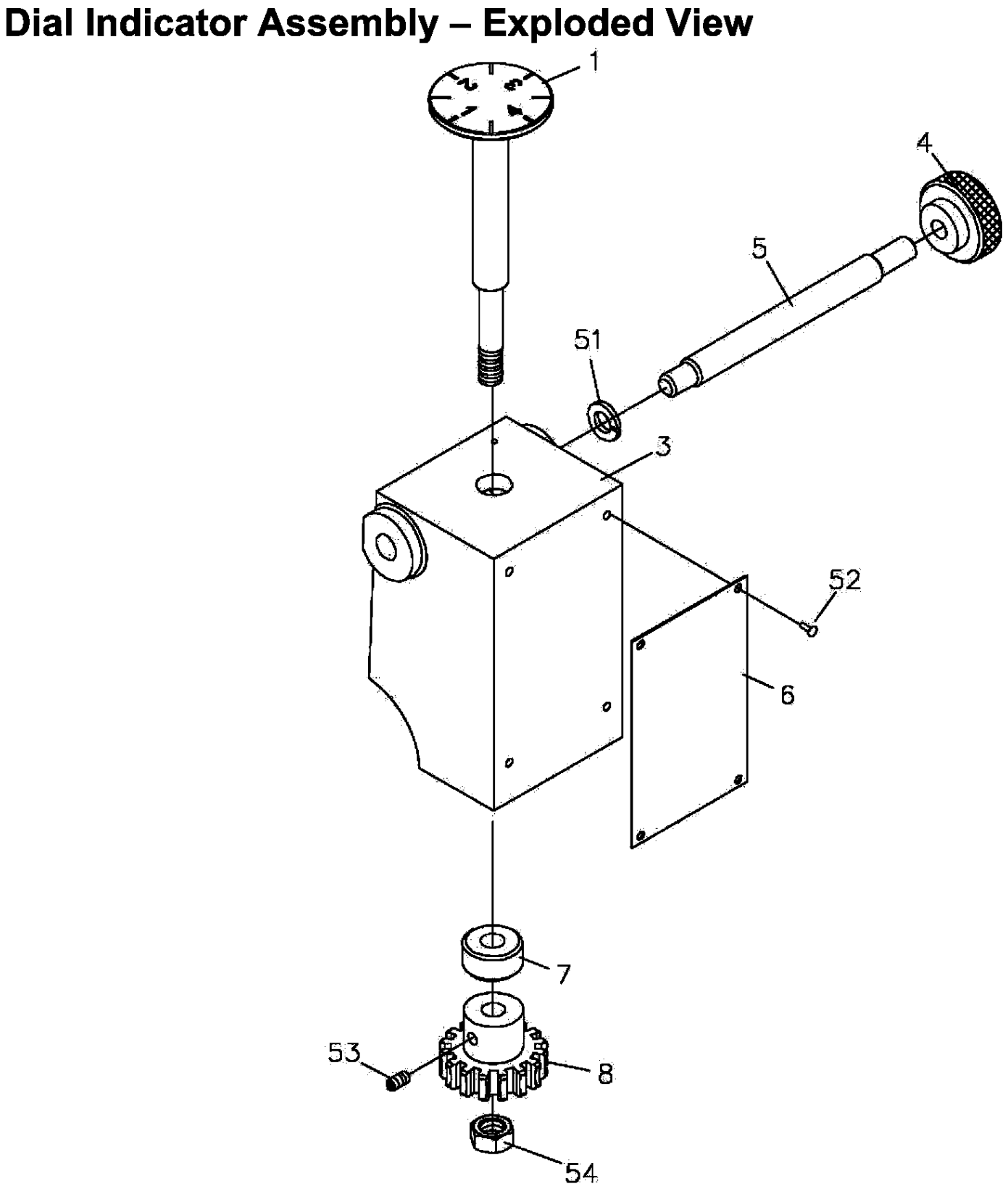
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Diagram D - Dial Indicator Assembly

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List D - Dial Indicator Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Gear Pivot		1
3	**	Body		1
4	**	Nut		1
5	**	Stud		1
6	**	Threading Plate		1
7	**	Spacer		1
8	**	Gear	16T	1
51	**	Spring Washer	M10	1
52	**	Rivet	Ø2	4
53	**	Set Screw	M6x6L	1
54	**	Nylon Jam Nut	M8	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

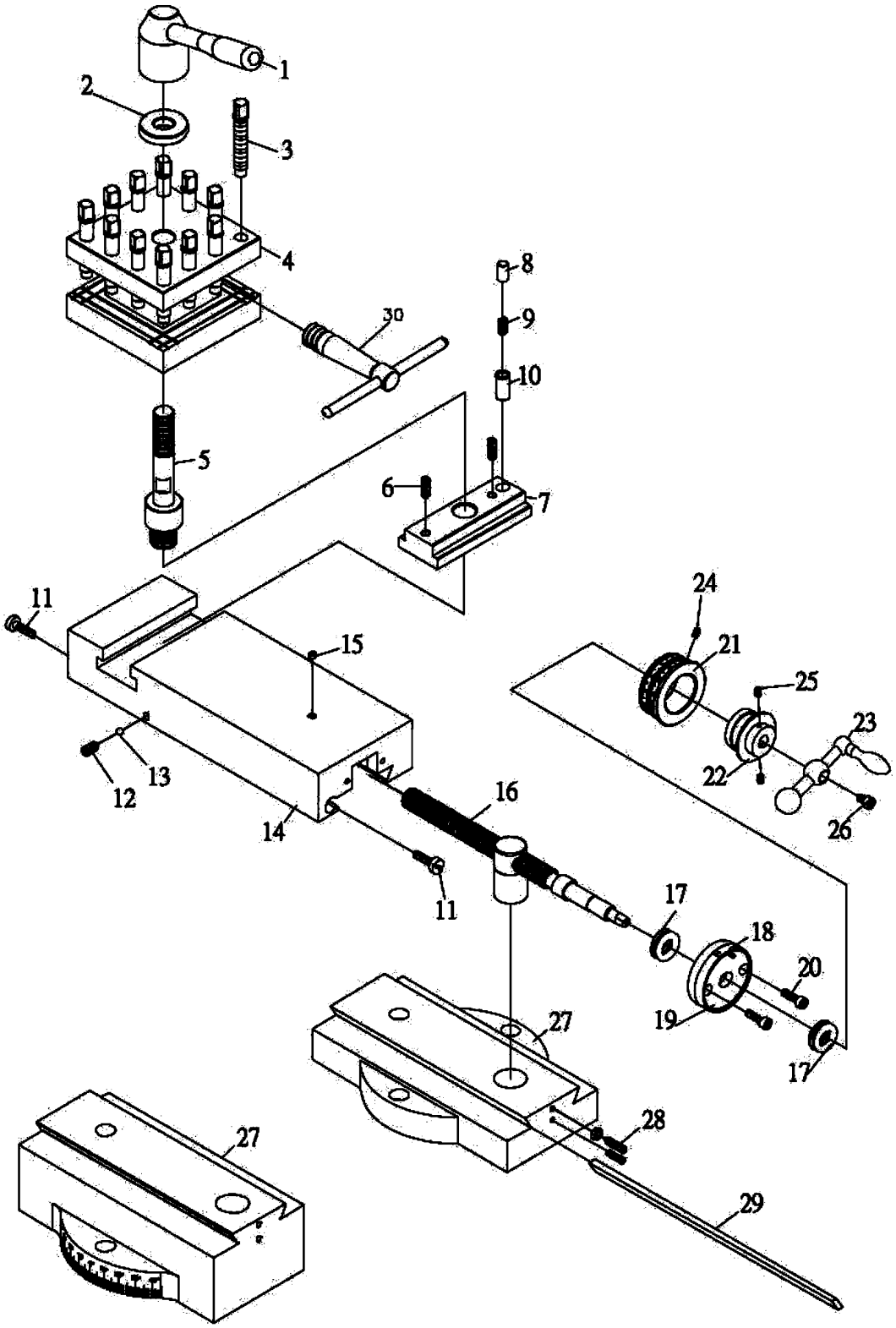
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JET GH-2180ZX | Stock JT1-3313

Diagram E - -Way Tool Post Assembly

Original JET parts reference | Match model, voltage and serial-number notes

4-Way Tool Post Assembly – Exploded View



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Parts List E - -Way Tool Post Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Handle & Turret Nut	Assembly for replacement	1
2	**	Collar		1
3	**	Bolt		12
4	**	Turret Body		1
5	**	Turret Shaft		1
6	**	Set Screw	SET 8x20	2
7	**	Nut		1
8	**	Pin		1
9	**	Spring		1
10	**	Bush		1
11	**	Screw		2
12	**	Set Screw	SET 8x12	1
13	**	Steel Ball	1/4"	1
14	**	Solid Topslide		1
15	**	Oil Ball	1/4"	1

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Parts List E - -Way Tool Post Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
16	**	Nut & Screw	Assembly for replacement	1
17	**	Trust Baaring	51102	2
18	**	Curve Pilot		1
19	**	Keep Assy		1
20	**	Hex. Socket Head Bolt	CAP 6x20	2
21	**	Dial Ring		1
22	**	Bushs		1
23	**	Handwheel And Handle		1
24	**	Set Screw	SET 5x8	1
25	**	Set Screw	SET 5x6	1
26	**	Hex. Socket Head Bolt	CAP 6x16	1
27	**	Swivel		1
28	**	Set Screw	CAP 6x20	2
29	**	Gib		1
30	**	T Wrench		1

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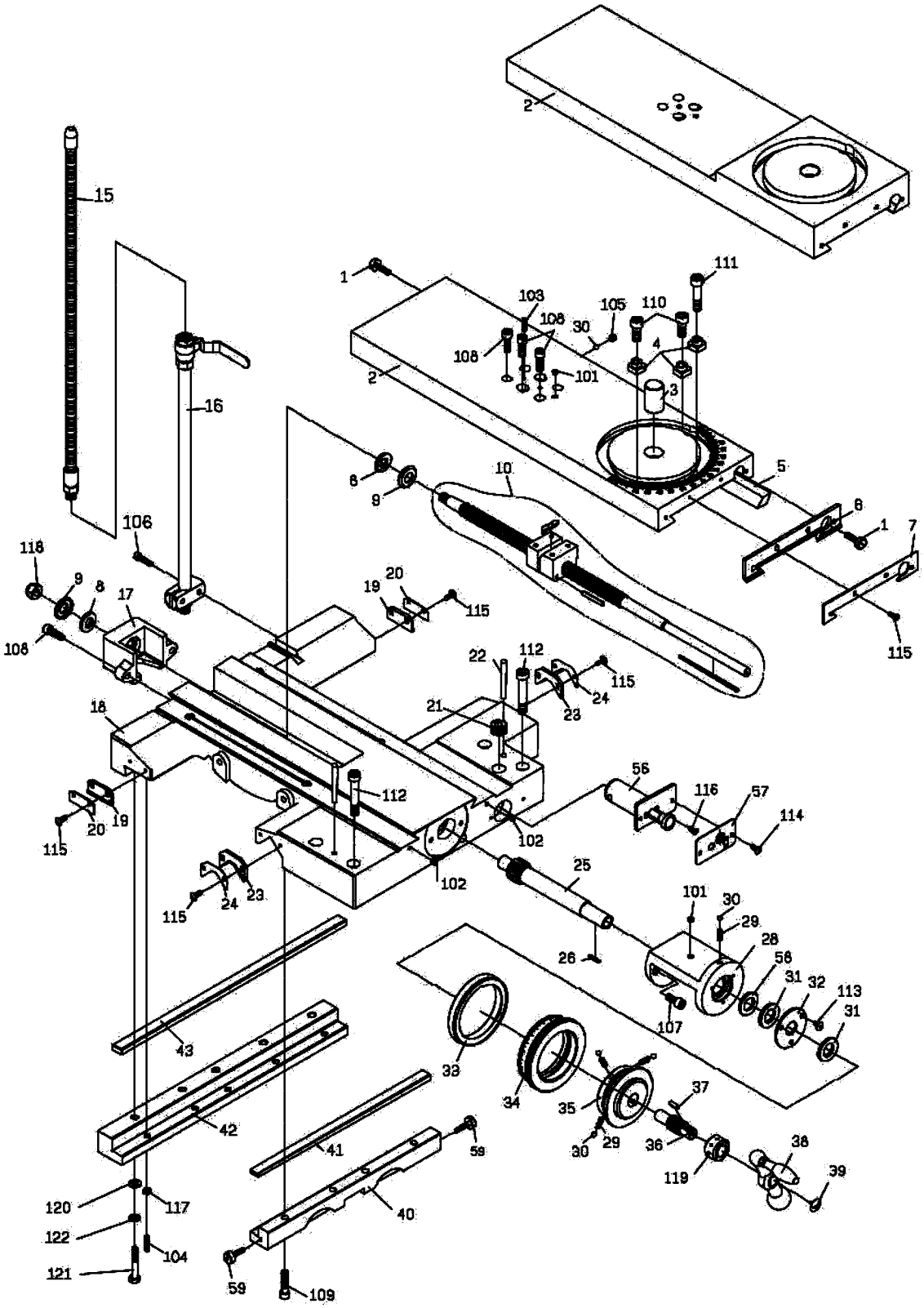
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Diagram F - Saddles Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

Saddles Assembly I – Exploded View



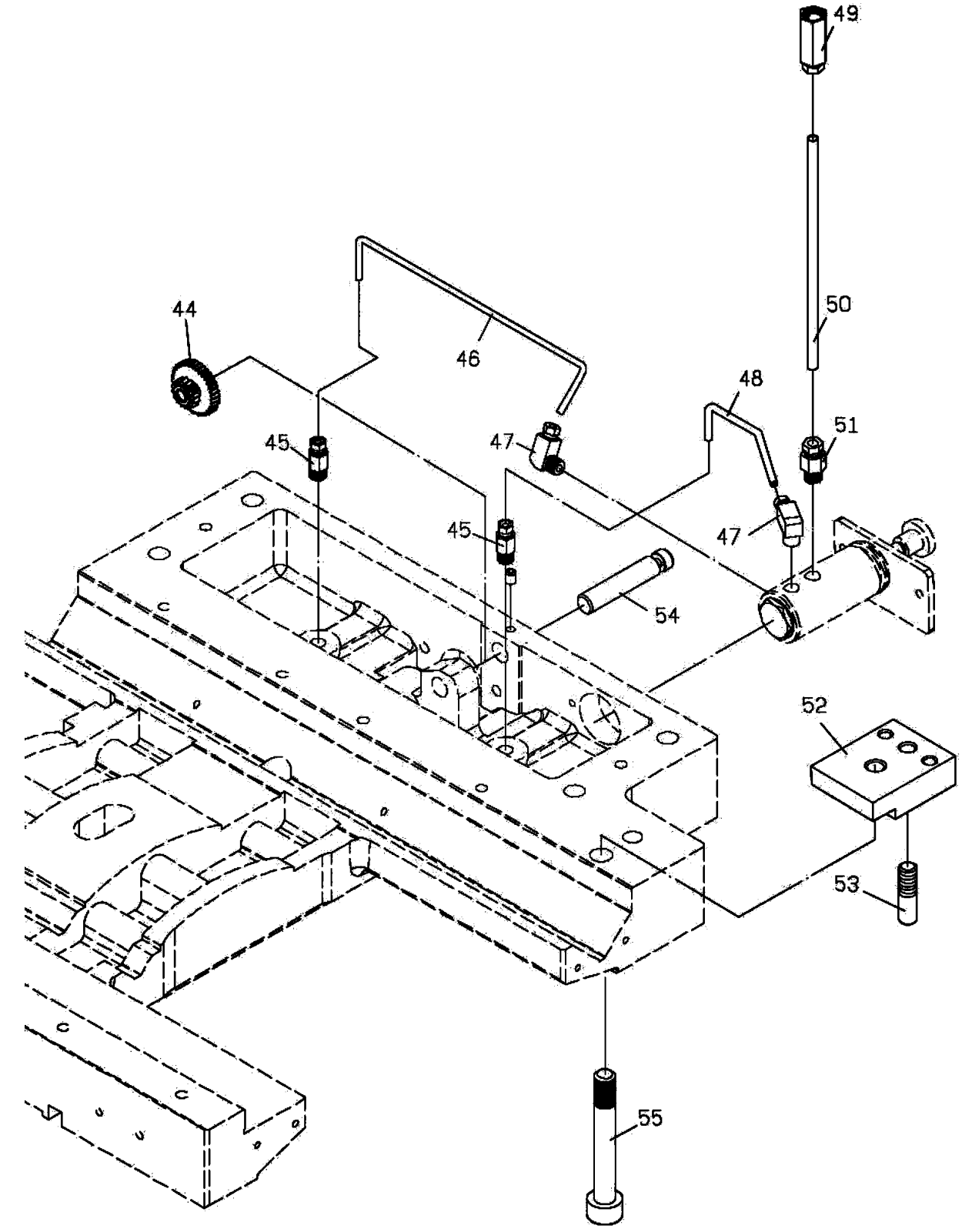
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Diagram F - Saddles Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

Saddles Assembly II – Exploded View



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Parts List F - Saddles Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Adjust Screw	Ø19	2
2	**	Cross Slide	For 16", 18” and 21”	1
3	**	Pivot	Ø25x35	1
4	**	T Bolt		3
5	**	Gib-X		1
6	**	Wiper-X		1
7	**	Plate -X		1
8	**	Thrust Bearing	NTB/AS2 1528	2
9	**	Cap Collar Pin, Screw(16"), Nut, Key(3X3X115),		2
10	**	Spring Pin(5X40)	Assembly for replacement	1
15	**	Spraying Pipe	PT3/8 x 24"	1
16	**	Valve & Junction Assy.	PT3/8	1
17	**	Rear Bracket	For 16", 18” and 21”	1
18	**	Saddle		1
19	**	Wiper F		2
20	**	Plate F		2
21	**	Hex. Socket Head Plug	PT 1/2"	1
22	**	Taper Pin	#6x70L	2
23	**	Wiper V		2
24	**	Plate V		2
25	**	Gear	16T For 16"	1
26	**	Key	3x3x20	1
28	**	Front Bracket	For 16", 18” and 21”	1
29	**	Spring	Ø6x15 L	4
30	**	Steel Ball	1/4"	5
31	**	Thrust Bearing	NTB/AS2 2035	2

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Parts List F - Saddles Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
32	**	Washer		1
33	**	Dial Ring		1
34	**	Dual		1
35	**	Bush		1
36	**	Shaft		1
37	**	Key	5x5x15	1
38	**	Hand Wheel & Handle	Assembly for replacement	1
39	**	Screw		1
40	**	Front Anti-Floater		1
41	**	Gib-Z		1
42	**	Rear Anti-Floater		1
43	**	Gib-Y		1
44	**	Gear	16T/36T	1
45	**	Straight Adapter	Ø4x1/8	2
46	**	Al. Tube	Ø4x258	1
47	**	Elbow Adapter	Ø4x1/8	2
48	**	Al. Tube	Ø4x121	1
49	**	Oil Filter	Ø6	1
50	**	Al. Tube	Ø6x170	1
51	**	Straight Adapter	Ø6x1/8	2
52	**	Clamp Plate		1
53	**	Bolt		1
54	**	Short Shaft		1
55	**	Hex. Socket Head Bolt	CAP12x85	1
56	**	Lubricator Assy.		1
57	**	Plate		1

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JET GH-2180ZX | Stock JT1-3313

Parts List F - Saddles Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
58	**	Washer		1
59	**	Adjust Screw	Ø16	2
60	**	Joint Block		1
101	**	Oil Ball	1/4"	2
102	**	Set Screw	SET 6x8	2
103	**	Set Screw	SET 6x20	1
104	**	Set Screw	SET 8x25	5
105	**	Set Screw	SET 8x8	1
106	**	Hex. Socket Head Bolt	CAP 6x25	2
107	**	Hex. Socket Head Bolt	CAP 8x20	2
108	**	Hex. Socket Head Bolt	CAP 8x25	8
109	**	Hex. Socket Head Bolt	CAP 8x35	4
110	**	Hex. Socket Head Bolt	CAP 10x30	2
111	**	Hex. Socket Head Bolt	CAP 10x50 (16” & 18”)	1
111	**	Hex. Socket Head Bolt	CAP 10x90 (21”)	1
112	**	Hex. Socket Head Bolt	CAP 10x60	4
113	**	Dome Cross Screw	M5x10	3
114	**	Dome Cross Screw	M5x12	2
115	**	Dome Cross Screw	M5x16	10
116	**	Flat Hexagon Screw	M5x12	2
117	**	Nut	M8	5
118	**	Nylon Nut	M12	1
119	**	Nut		1
120	**	Washer	M8	5
121	**	Hexagon Head Bolt	M8x50	5
122	**	Spring Washer	M8	5

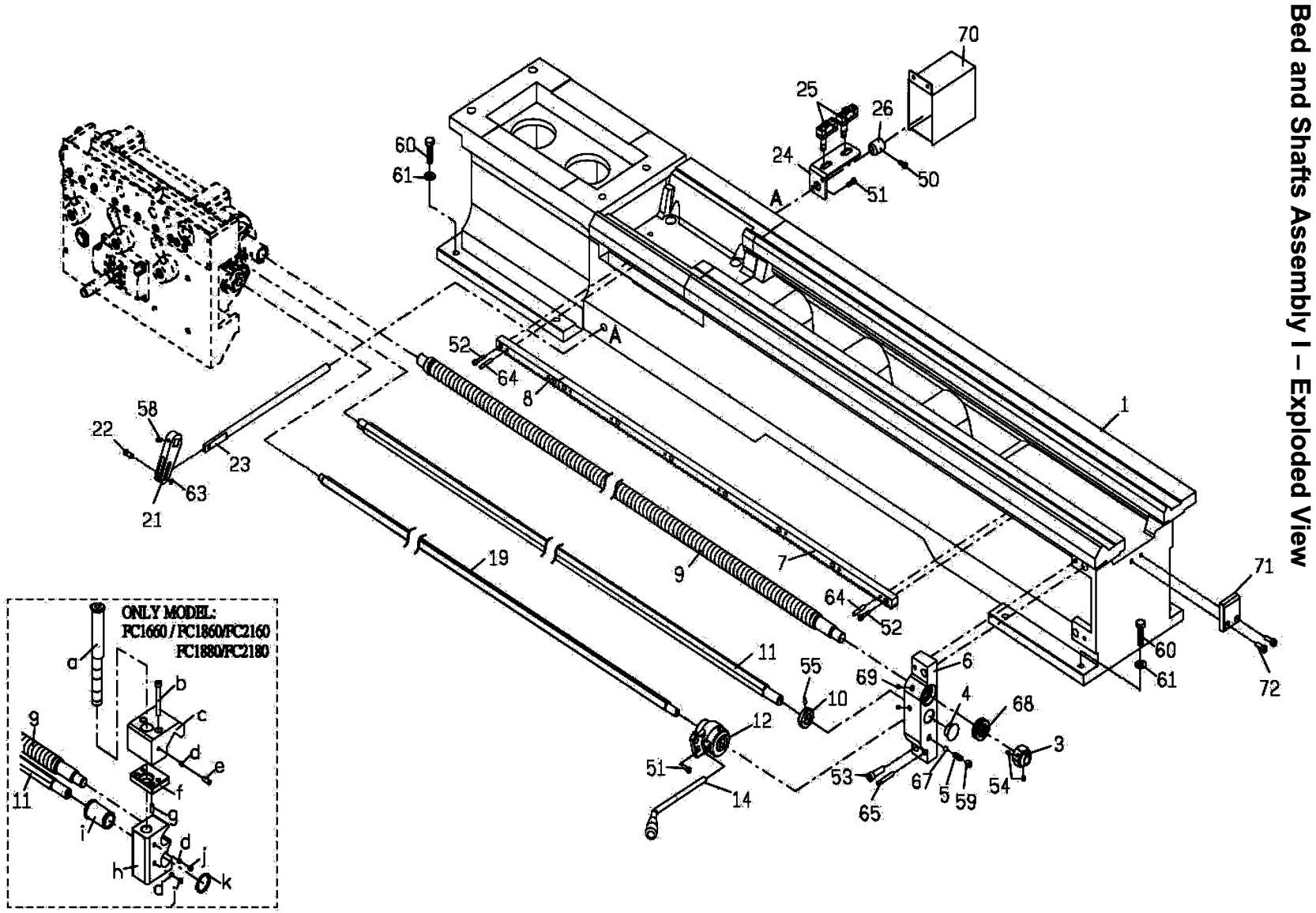
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Diagram G - Bed and Shafts Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

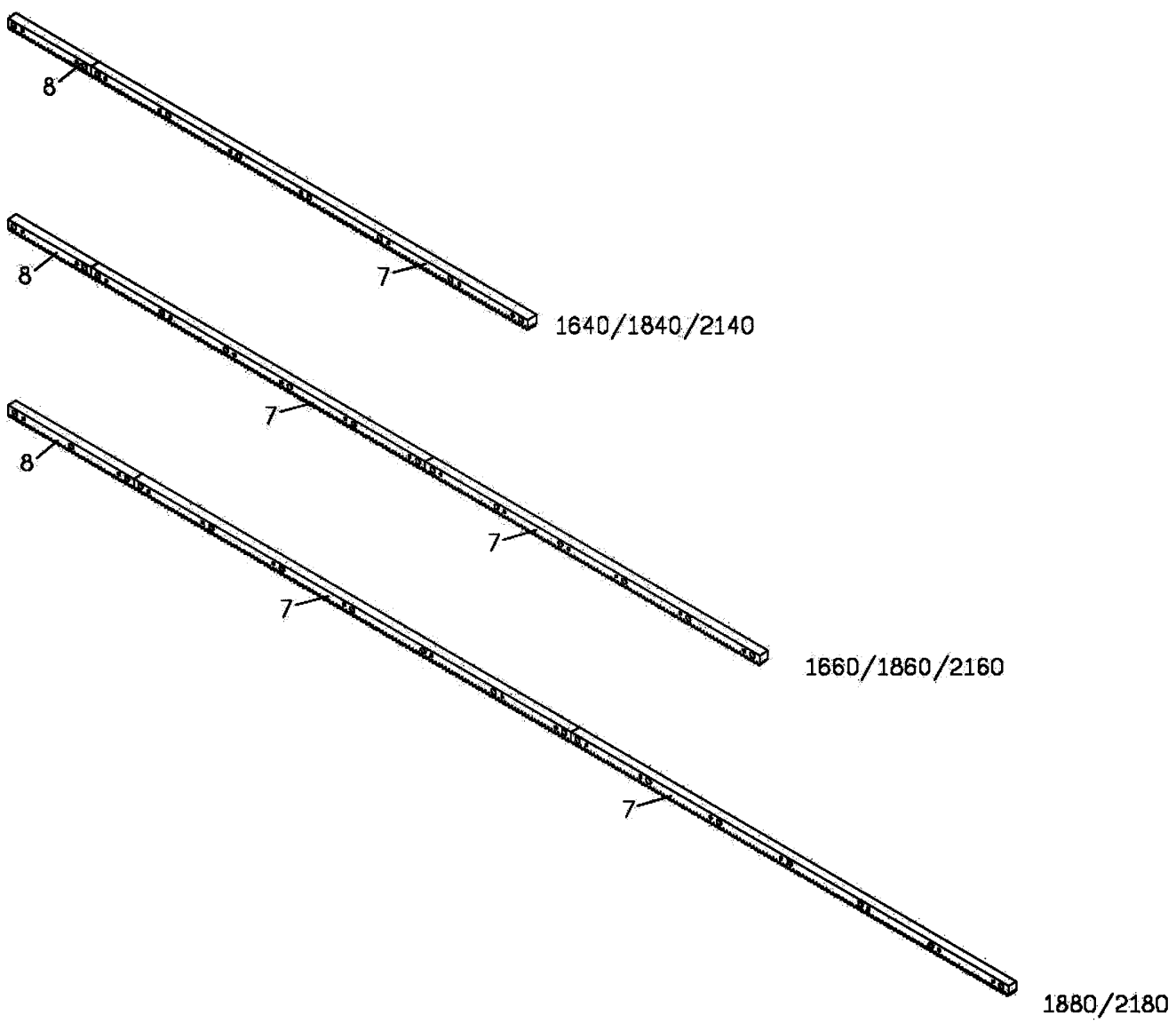


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Diagram G - Bed and Shafts Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List G - Bed and Shafts Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Bed	For 40"	1
1	**	Bed	For 60"	1
1	**	Bed	For 80"	1
3	**	Nut		1
4	**	Plug		1
5	**	Spring		1
6	**	Bracket		1
7	**	Rack(Imperial)	For 40"	1
7	**	Rack(Imperial)	For 60"	1
7	**	Rack(Imperial)	For 80"	1
8	**	Rack(Imperial)	For 40"/60"	1
8	**	Rack(Imperial)	For 80"	1
9	**	Leadscrew	For 40"	1
9	**	Leadscrew	For 60"	1
9	**	Leadscrew	For 80"	1
10	**	Collar		1
11	**	Feed Rod	For 40"	1
12	**	Lever Assy		1
14	**	Knob & Handle	Assembly for replacement	1
19	**	Third Rod Shaft	For 40"	1

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Parts List G - Bed and Shafts Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
19	**	Third Rod Shaft	For 60"	1
19	**	Third Rod Shaft	For 80"	1
21	**	Connecting Rod		1
22	**	Pin		1
23	**	Connecting Rod		1
24	**	Switch Base		1
25	**	Limit Switch	TM1308	2
26	**	Collar		1
50	**	Hex. Socket Head Bolt	CAP 6x12	1
51	**	Hex. Socket Head Bolt	CAP 6x16	4
52	**	Hex. Socket Head Bolt Cap 6X20	For 40"	9
52	**	Hex. Socket Head Bolt Cap 6X20	For 60"	9
52	**	Hex. Socket Head Bolt Cap 6X20	For 80"	9
53	**	Hex. Socket Head Bolt	CAP 10x35	2
54	**	Set Screw	SET 6x8	2
55	**	Set Screw	SET 6x10	1
58	**	Set Screw	SET 8x10	1
59	**	Set Screw	SET 12x12	1
60	**	Hexagon Head Bolt	M12x50	8
61	**	Washer	M12	8
63	**	Snap Ring	E6	1

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Parts List G - Bed and Shafts Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

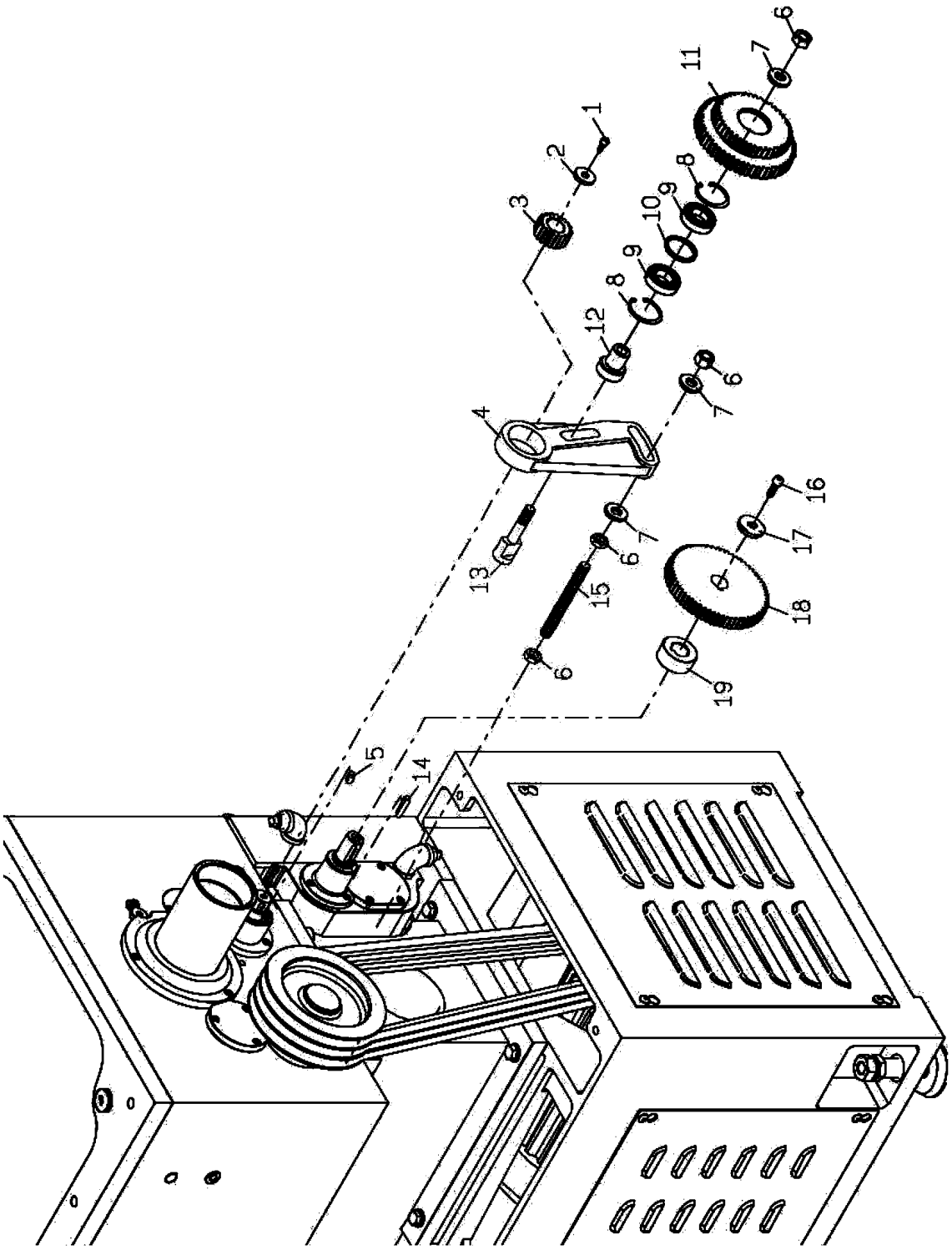
Ref.	Part number	Description	Size	Qty.
64	**	Pin Ø6×25	For 40"	9
64	**	Pin Ø6×25	For 60"	9
64	**	Pin Ø6×25	For 80"	9
65	**	Pin	Ø7x45	2
67	**	Steel Ball	3/8"	1
68	**	Thrust Bearing	51105	2
69	**	Oil Ball	1/4"	2
70	**	Block Oil Plate		1
71	**	Block		1
72	**	Hex. Socket Head Bolt	CAP 8x25	2
a	**	Shaft		1
b	**	Hex. Socket Head Bolt	CAP 8x70	2
c	**	Block		1
d	**	Pin		3
e	**	Set Screw	SET 8x20	1
f	**	Block		1
g	**	Set Screw	SET 8x16	1
h	**	Beracket		2
i	**	Barrel		1
j	**	Set Screw	SET 8x8	1
k	**	Clip	S35	1

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End Gear Assembly I – Exploded View

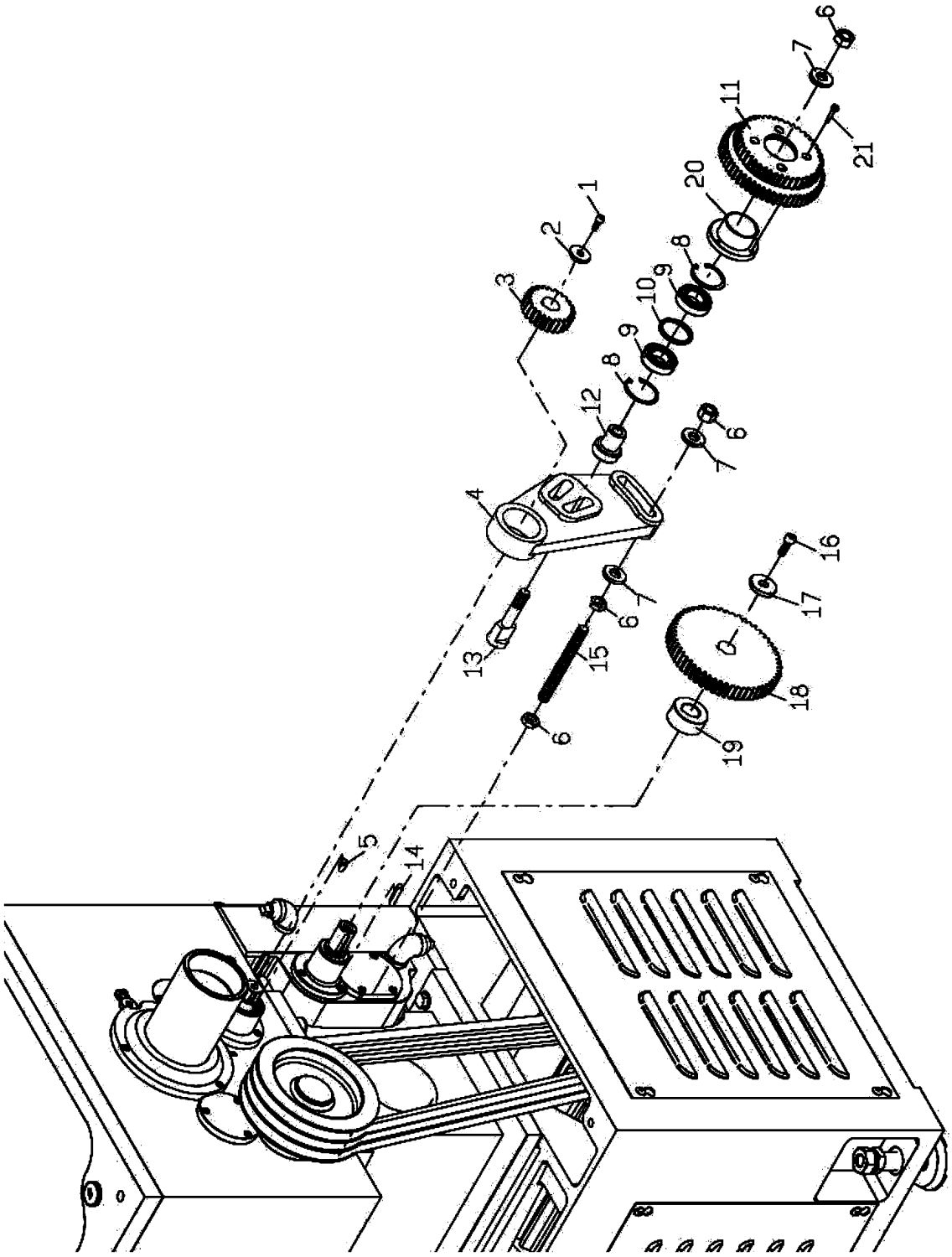
Models GX-1640ZX, GX-1660XZ & GX-1860ZX



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End Gear Assembly II – Exploded View

Models GX-1880ZX & GX-2180ZX



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JET GH-2180ZX | Stock JT1-3313

Parts List H - End Gear Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Hex. Socket Head Bolt	CAP 6x16	1
2	**	Washer		1
3	**	Gear	24T	1
4	**	Swing Frame		1
5	**	Key	7x7x15	1
6	**	Nut	M14	4
7	**	Washer		3
8	**	Clip	R47	2
9	**	Ball Bearing	6005Z	2
10	**	Collar		1
11	**	Gear	44T / 56T	1
12	**	Shaft Collar		1
13	**	Gear Shaft		1
14	**	Key	7x7x30	1
15	**	Stud		1
16	**	Hex. Socket Head Bolt	CAP 8x25	1
17	**	Washer		1
18	**	Gear	57T	1
19	**	Collar		1
21	**	Hex. Socket Head Bolt (GX-2180ZX)	CAP 6x30	4

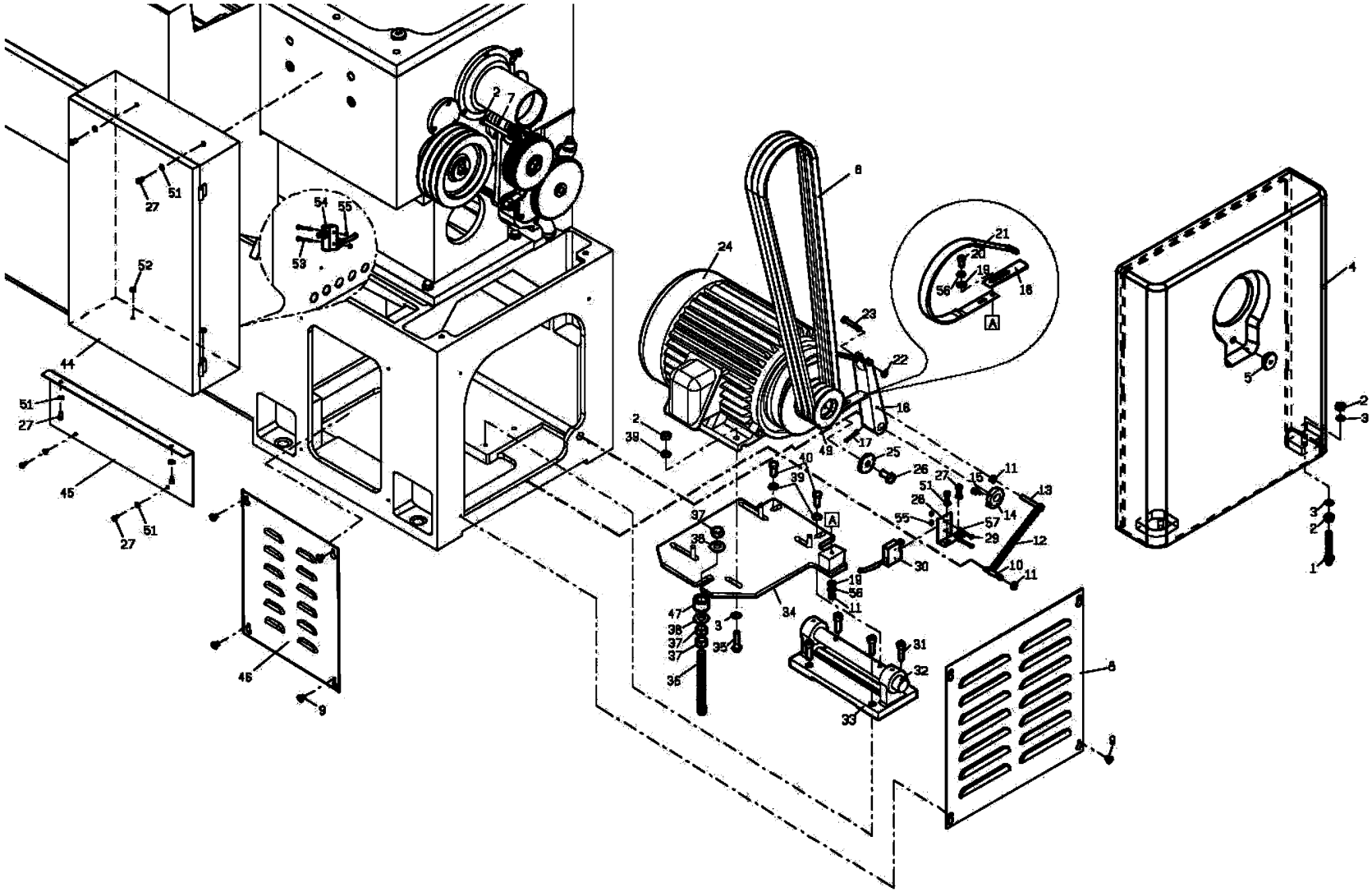
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Diagram I - Main Motor Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

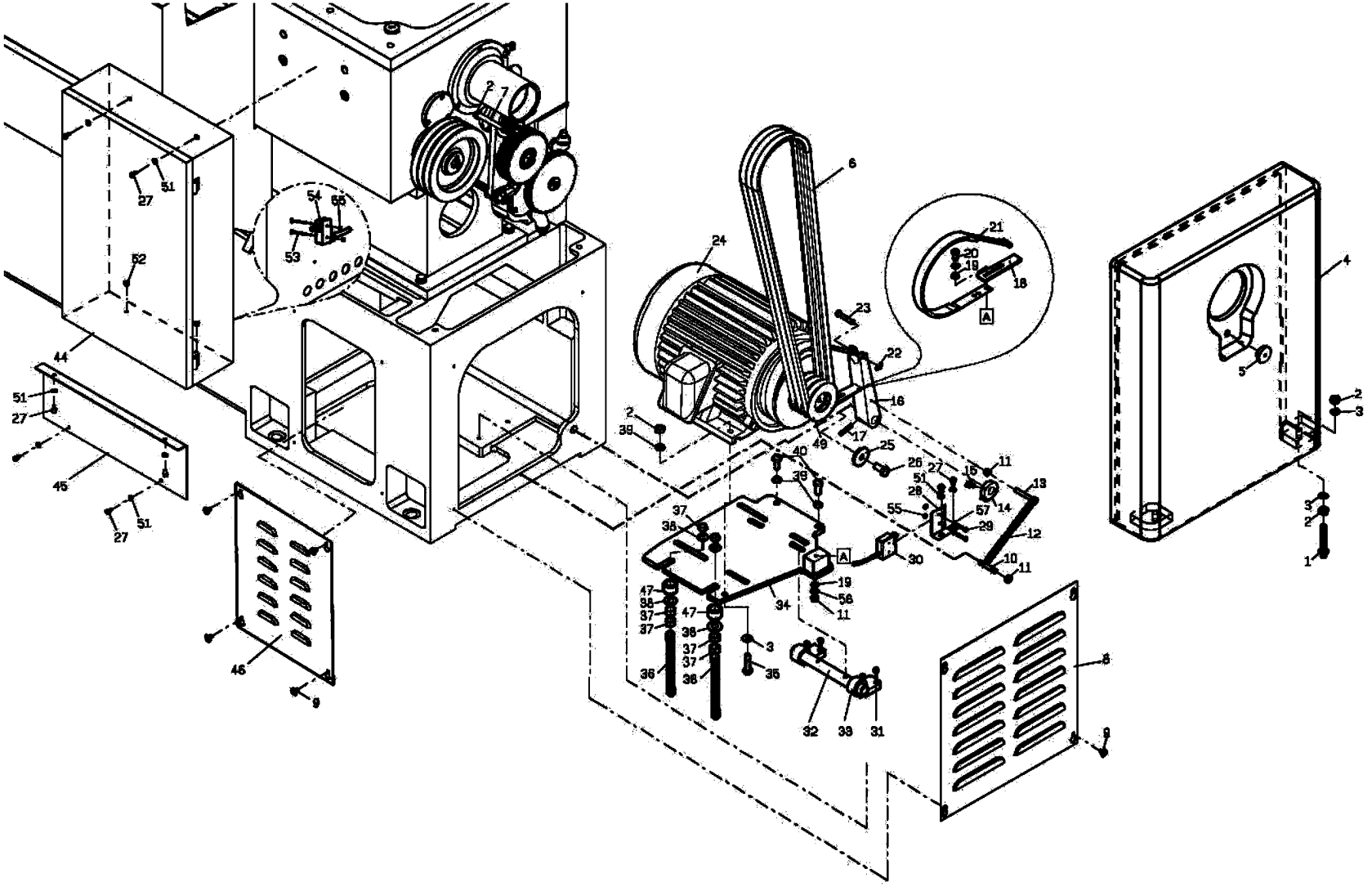


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Diagram I - Main Motor Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List I - Main Motor Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Bolt		2
2	**	Nut	M10	9
3	**	Washer	M10	9
4	**	Cover	For 16"	1
5	**	Nut		1
6	JT1-3077	V Belt	For GX-1640ZX & 1660ZX	3
6	JT1-3082	V Belt	For GX-1860ZX	3
6	JT1-3083	V Belt	For GX-1880ZX	3
6	JT1-3085	V Belt	For GX-2180ZX	3
7	**	Bolt		1
8	**	Cover		1
9	**	Dome Cross Screw	M6x10	8
10	**	Bolt		1
11	**	Nut	M8	3
12	**	Spring		1
13	**	Hex. Socket Head Bolt	CAP 8x55	1
14	**	Cam		1
15	**	Hex. Socket Head Bolt	CAP 6x16	1
16	**	Lever		1
17	**	Spring Pin	Ø6x35	1
18	**	Fixed Plate		1

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JET GH-2180ZX | Stock JT1-3313

Parts List I - Main Motor Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
19	**	Washer	M8	2
20	**	Hex.Socket Head Bolt	CAP 8x20	1
21	JT1-3078	Brake Belt (GX-1640ZX, 1660ZX, 1860ZX)	660	1
21	JT1-3084	Brake Belt (GX-1880ZX, 2180ZX)	660	1
22	**	Clip	E8	1
23	**	Pin		1
24	**	Motor	10HP 230/460V 3Ph	1
25	**	Washer		1
26	**	Hexagon Head Bolt	M12x25	1
27	**	Hex. Socket Head Bolt	CAP 6x12	8
28	**	Bracket		1
29	**	Dome Cross Screw	M4x30	2
30	**	Limit Switch	TM-1704	1
31	**	Hex. Socket Head Bolt	CAP 10x35	4
32	**	Shaft (GX-1640ZX, 1660ZX, 1860ZX)		1
32	**	Shaft (GX-1880ZX, 2180ZX)		1
33	**	Support (GX-1640ZX, 1660ZX, 1860ZX)		1
33	**	Support (GX-1880ZX, 2180ZX)		1
34	**	Plate (GX-1640ZX, 1660ZX, 1860ZX)		1
34	**	Plate (GX-1880ZX, 2180ZX)		1
35	**	Hexagon Head Bolt	M10x40	1

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Parts List I - Main Motor Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
36	**	Screw (GX-1640ZX, 1660ZX, 1860ZX)		1
36	**	Screw (GX-1880ZX, 2180ZX)		2
37	**	Nut (GX-1640ZX, 1660ZX, 1860ZX)	M16	3
37	**	Nut (GX-1880ZX, 2180ZX)	M16	6
38	**	Washer (GX-1640ZX, 1660ZX, 1860ZX)	M16	2
38	**	Washer (GX-1880ZX, 2180ZX)	M16	4
39	**	Spring Washer	M10	6
40	**	Hexagon Head Bolt	M10x25	2
44	**	Electrical Box		1
45	**	Cover		1
46	**	Cover		1
47	**	Rubber Ring (GX-1640ZX, 1660ZX, 1860ZX)		1
47	**	Rubber Ring (GX-1880ZX, 2180ZX)		2
49	**	Motor Pully		1
51	**	Washer	M6	8
52	**	Nut	M6	2
53	**	Dome Cross Screw	M4x40	2
54	**	Limit Switch	TM1307	1
55	**	Nut	M4	4
56	**	Spring Washer	M8	2
57	**	Washer	M4	2

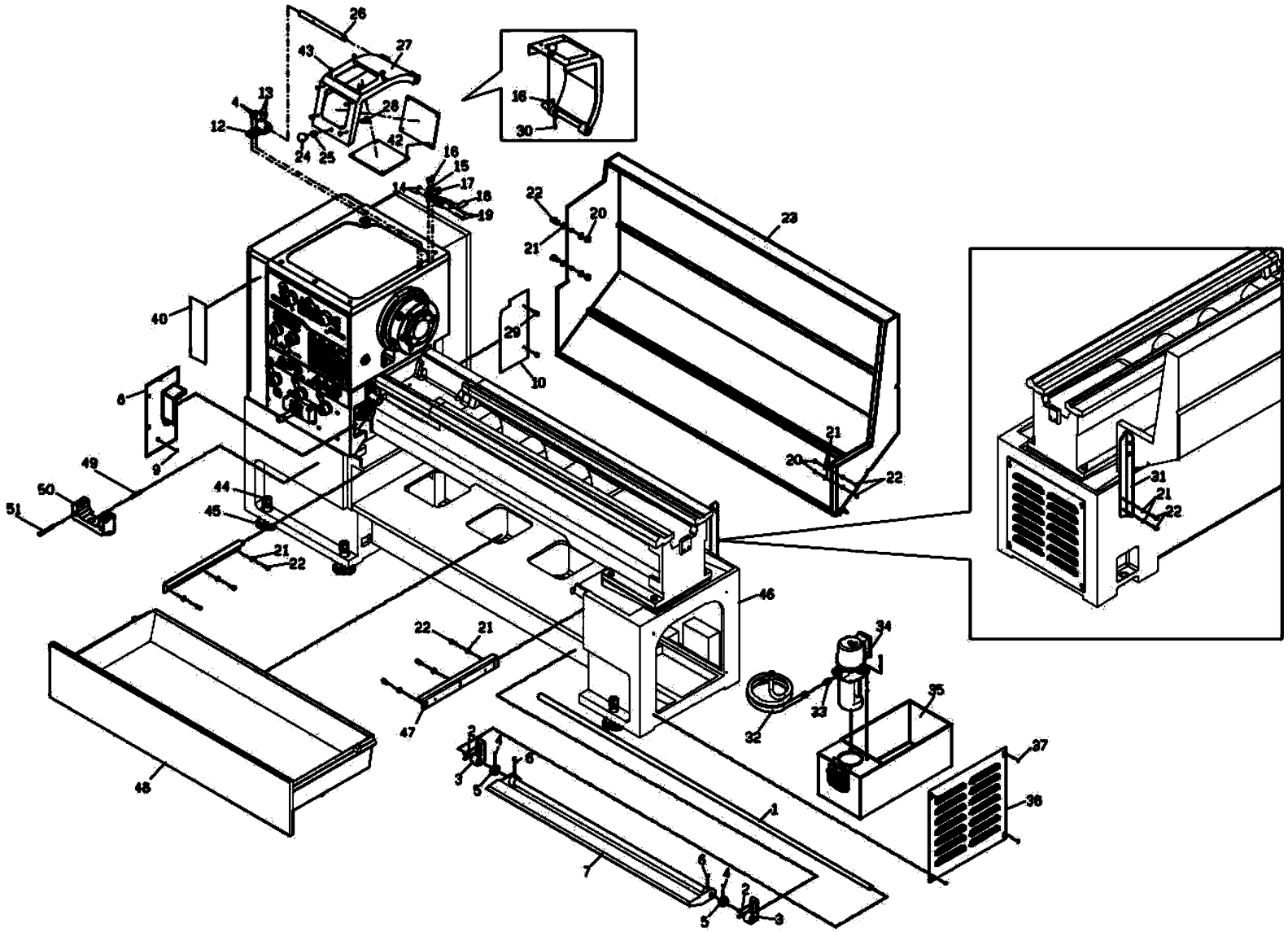
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Diagram J - Cabinet and Panel Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

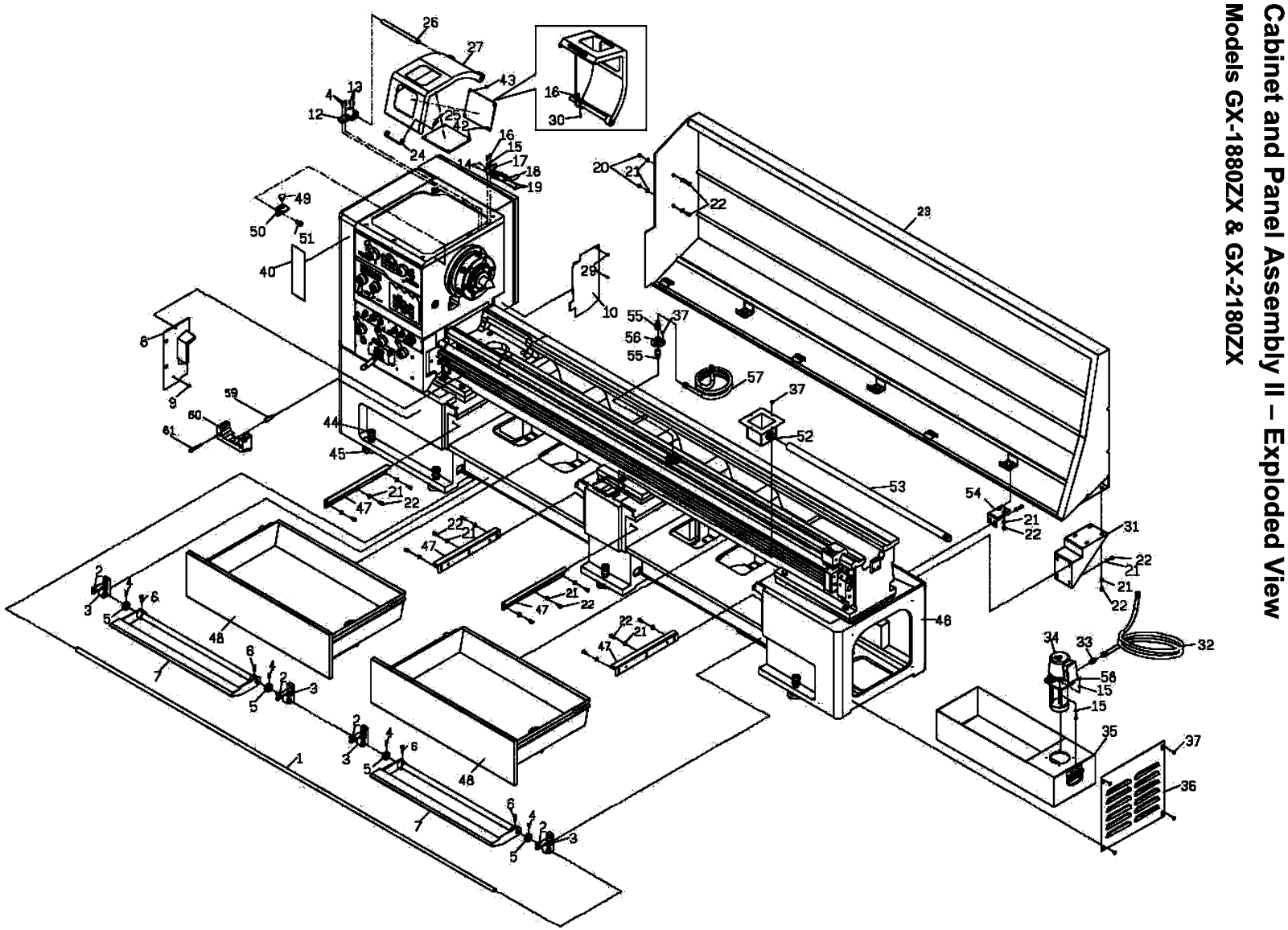


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Diagram J - Cabinet and Panel Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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JET GH-2180ZX | Stock JT1-3313

Parts List J - Cabinet and Panel Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Shaft		1
2	**	Hex. Socket Head Bolt	CAP 8x25	4
3	**	Pedal Bracket		2
4	**	Hex. Socket Head Bolt	CAP 6x16	6
5	**	Ring		2
6	**	Hex. Socket Head Bolt	CAP 10x20	2
7	**	Saddle		1
7	**	Saddle		1
8	**	Plate		1
9	**	Dome Hexagon Screw	M5x8	4
10	**	Plate		1
12	**	Small Bracket		1
13	**	Set Screw	SET 8x12	2
14	**	Nut	M4xP0.7	2
15	**	Spring Washer	M6	2
16	**	Hex. Socket Head Bolt	CAP 6x12	3
17	**	Bracket		1
18	**	Limit	TZ9212	1
19	**	Dome Cross Screw	M4x40	2
20	**	Nut	M8	4
21	**	Washer	M8	14
22	**	Hex. Socket Head Bolt	CAP 8x20	12

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JET GH-2180ZX | Stock JT1-3313

Parts List J - Cabinet and Panel Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
23	**	Splash Guard		1
24	**	Knob (GX-1640ZX, 1660ZX, 1860ZX)		1
24	**	Knob (GX-1880ZX, 2180ZX)	A-3-1	1
25	**	Nut (GX-1640ZX, 1660ZX, 1860ZX) Hex. Head Bolt (GX-1880ZX,	M12xP1.75	1
25	**	2180ZX)	Screw 3/16"x3/8"	1
26	**	Pivot		1
27	**	Chuck Safety Guard		1
28	**	Hex. Socket Head Bolt	CAP 12x20	1
29	**	Flat Hexagon Screw	M5x8	2
30	**	Set Screw Angle Steel (GX-1640ZX, 1660ZX,	SET 5x16	1
31	**	1860ZX)		1
31	**	Bracket (GX-1880ZX, 2180ZX) Coolant Conduit 40 (GX-1640ZX,		1
32	**	1660ZX, 1860ZX) Coolant Conduit 60 (GX-1640ZX,	CT801x3/8"x72"	1
32	**	1660ZX, 1860ZX) Coolant Conduit (GX-1880ZX,	CT801x3/8"x78"	1
32	**	2180ZX)	CT801x3/8"x74"	1
33	**	Nipple	3/8"PTx3/8"PH	1
34	JT1-3070	Coolant Pump	1/8Hp 230/460V 3Ph	1
35	**	Coolant Tank		1
36	**	Cover		1
37	**	Dome Cross Screw	M6x10	4
40	**	Nameplate		1
42	**	Plate	PC	2
43	**	Dome Hexagon Screw (GX-1640ZX, 1660ZX, 1860ZX)	M6x12	8

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Parts List J - Cabinet and Panel Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
43	**	Nylon Jam Nut (GX-1880ZX, 2180ZX)	M6	8
44	**	Screw & Nut	Assembly for replacement	8
45	**	Block		1
46	**	Base		1
46	**	Base		1
47	**	Angle Steel		2
48	**	Chip Tray Sensor (GX-1640ZX, 1660ZX,		1
49	**	1860ZX)	M12x1.0	1
49	**	Rubber (GX-1880ZX, 2180ZX) Bracket (GX-1640ZX, 1660ZX,	M12x1.0	1
50	**	1860ZX)		1
50	**	Fixed Support (GX-1880ZX, 2180ZX) Screw (GX-1640ZX, 1660ZX,		1
51	**	1860ZX)	M6x70	2
51	**	Hex. Socket Head Bolt (GX-1880ZX, 2180ZX)	CAP 6x10	1
52	**	Box (GX-1880ZX, 2180ZX)		1
53	**	Tube (GX-1880ZX, 2180ZX)		1
54	**	Bracket (GX-1880ZX, 2180ZX)		1
55	**	Nipple (GX-1880ZX, 2180ZX)	1/2"PTx3/8"PH	1
56	**	Cover (GX-1880ZX, 2180ZX) Coolant Conduit (GX-1880ZX,		1
57	**	2180ZX)	CT801x3/8"x98"	1
58	**	Nut (GX-1880ZX, 2180ZX)	M6	4
59	**	Sensor (GX-1880ZX, 2180ZX)	M12x1.0	1
60	**	Bracket (GX-1880ZX, 2180ZX)		1
61	**	Screw (GX-1880ZX, 2180ZX)	M8x70	2

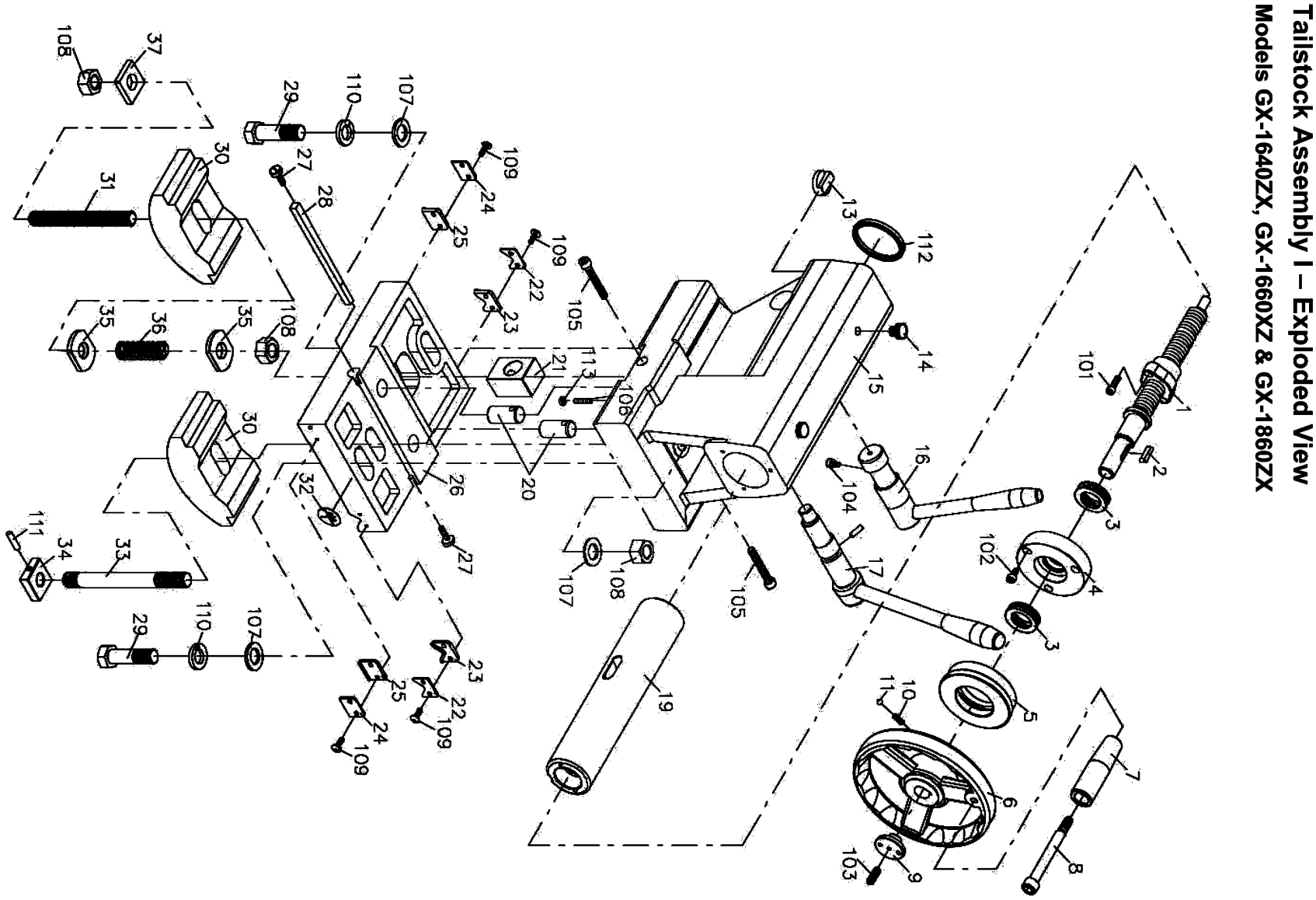
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Diagram K - Tailstock Assembly I (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

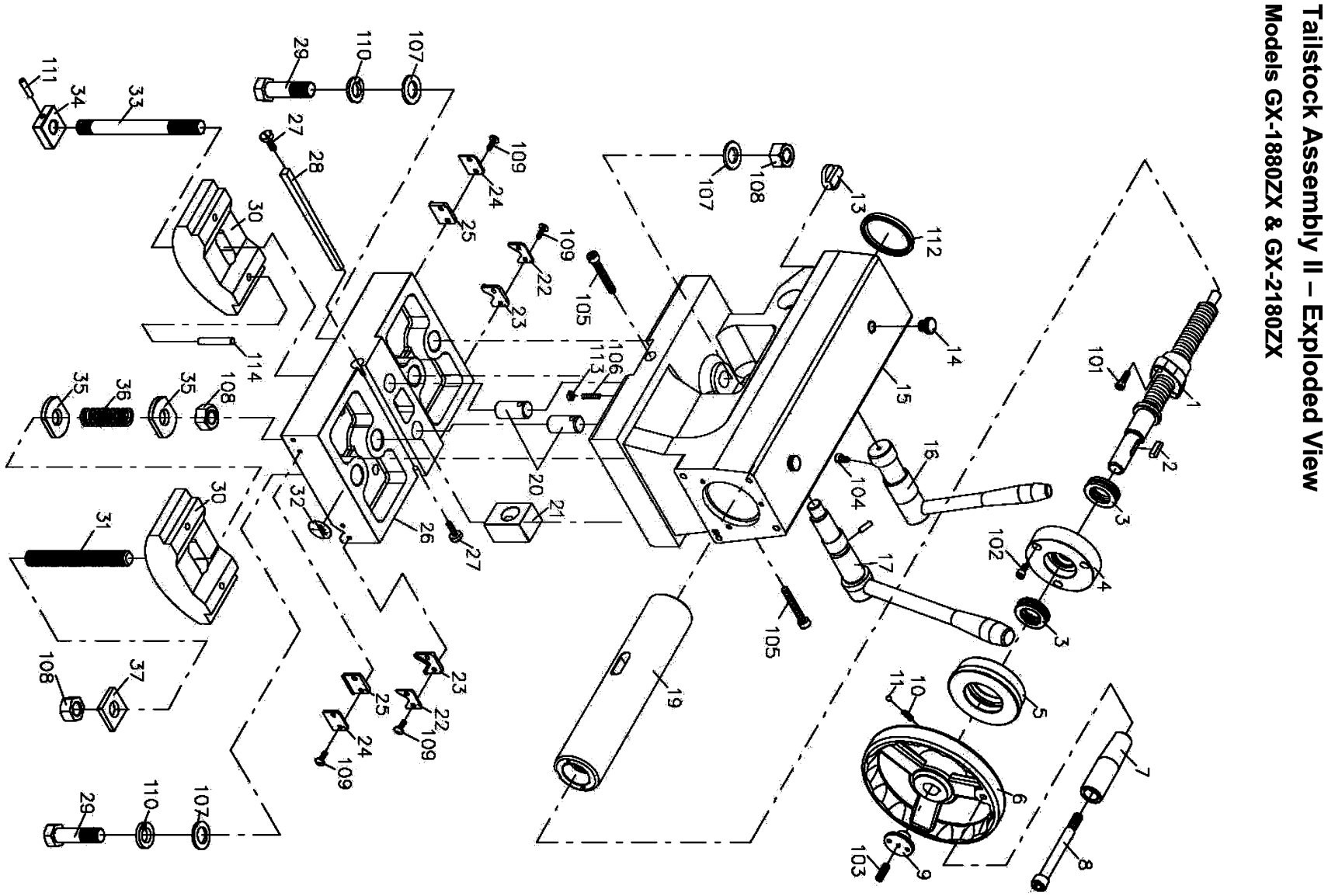


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Diagram K - Tailstock Assembly I (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List K - Tailstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Screw & Nut	Assembly for replacement	1
2	**	Key	6×6x25	1
3	**	Thrust Bearing	51105	2
4	**	Flange		1
5	**	Index Ring		1
6	**	Handle		1
7	**	Handle		1
8	**	Bolt		1
9	**	Fixed Screw		1
10	**	Spring		3
11	**	Steel Ball	1/4"	3
13	**	Guide Key		1
14	**	Screw		2
15	**	Tail Stock		1
16	**	Clamp Lever L & Cam Shaft L	Assembly for replacement	1
17	**	Clamp Lever R & Cam Shaft R & Pins	Assembly for replacement	1
19	**	Quill		1
20	**	Pin Nut		2
21	**	Pivot Block		1
22	**	Plate V		2
23	**	Wiper V		2
24	**	Plate F		2
25	**	Wiper F		2
26	**	Base	For 16"	1
27	**	Gib Screw		2
28	**	Gib Hexagon Head Screw (GX-1640ZX,		1
29	**	1660ZX, 1860ZX) Hexagon Head Screw (GX-1880ZX,	M18x65	2
29	**	2180ZX)	M18x130	2

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Parts List K - Tailstock Assembly I (continued)

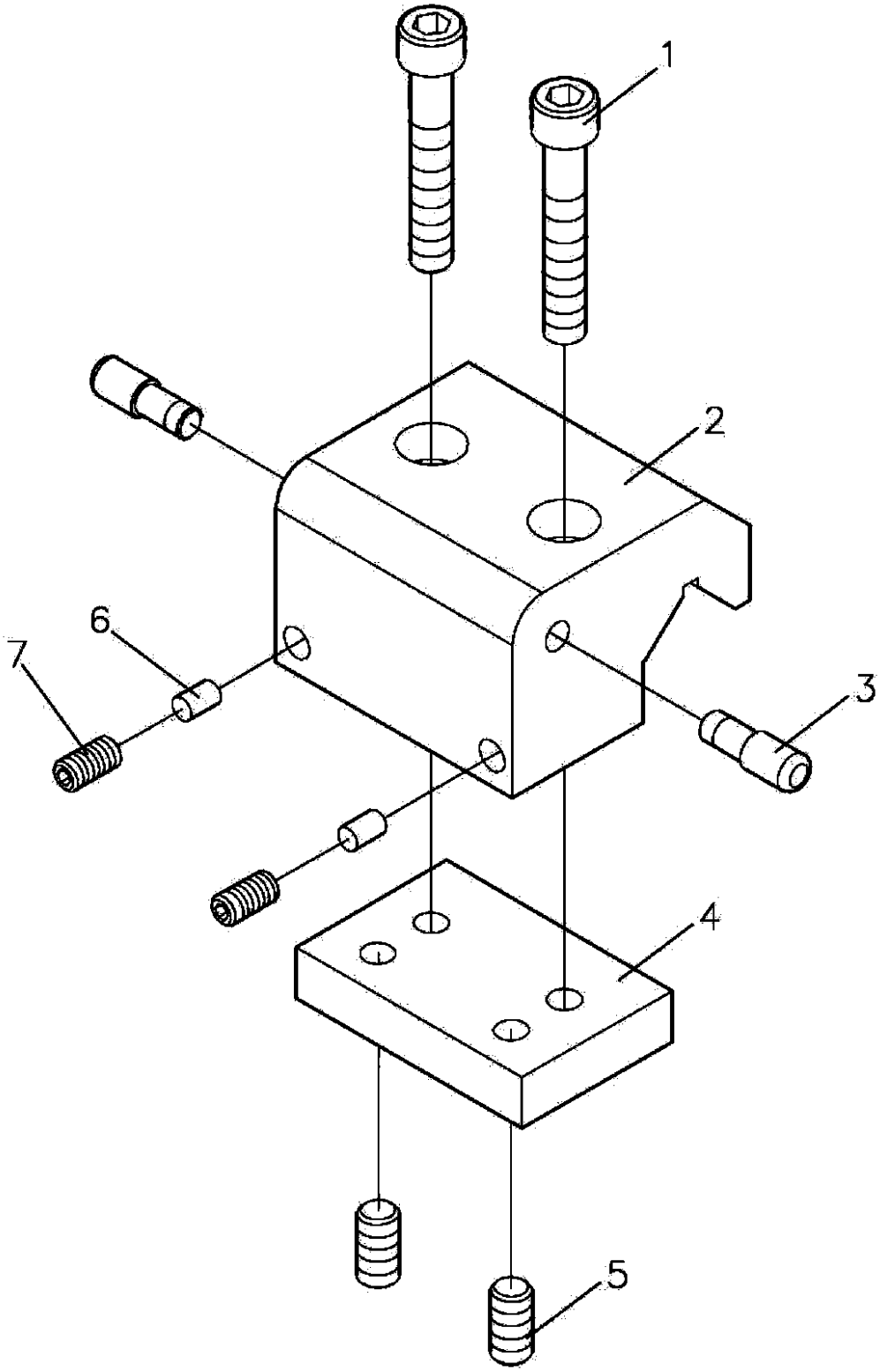
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
30	**	Clamp Block Stud Bolt (GX-1640ZX, 1660ZX,		2
31	**	1860ZX)	M18×150L	1
31	**	Stud Bolt (GX-1880ZX)	M18×165L	1
31	**	Stud Bolt (GX-2180ZX)	M18×205L	1
32	**	Warked Plate Stud Bolt (GX-1640ZX, 1660ZX,		1
33	**	1860ZX)	M18×180L	1
33	**	Stud Bolt (GX-1880ZX)	M18×197L	1
33	**	Stud Bolt (GX-2180ZX)	M18×237L	1
34	**	Nut		1
35	**	Washer		2
36	**	Spring		1
37	**	Washer		1
101	**	Hex. Socket Head Bolt	CAP 6x20	2
102	**	Hex. Socket Head Bolt Set Screw (GX-1640ZX, 1660ZX,	CAP 6x25	3
103	**	1860ZX)	SET 8x28	1
103	**	Set Screw (GX-1880ZX, 2180ZX)	SET 8x30	1
104	**	Hex. Socket Head Bolt	CAP 6x10	1
105	**	Hex. Socket Head Bolt	CAP 8×55	2
106	**	Set Screw	SET 8×25	1
107	**	Washer	M18	4
108	**	Nut	M18	3
109	**	Dome Cross Screw	M5×12	8
110	**	Spring Washer	M18	2
111	**	Pin	Ø4×38	1
112	**	Oil Seal (GX-1640ZX, 1660ZX, 1860ZX)	DH-60	1
112	**	Oil Seal (GX-1880ZX, 2180ZX)	TC689012	1
113	**	Nut	M6	1
114	**	Pin (GX-1880ZX, 2180ZX)	Ø8×50	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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Bed Stop Assembly – Exploded View



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Parts List L - Bed Stop Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Hex. Socket Head Bolt	CAP 10x60	2
2	**	Body		1
3	**	Pad		2
4	**	Clamp Plate		1
5	**	Set Screw	M10x20	2
6	**	Copper Pin		2
7	**	Set Screw	M8x16	2

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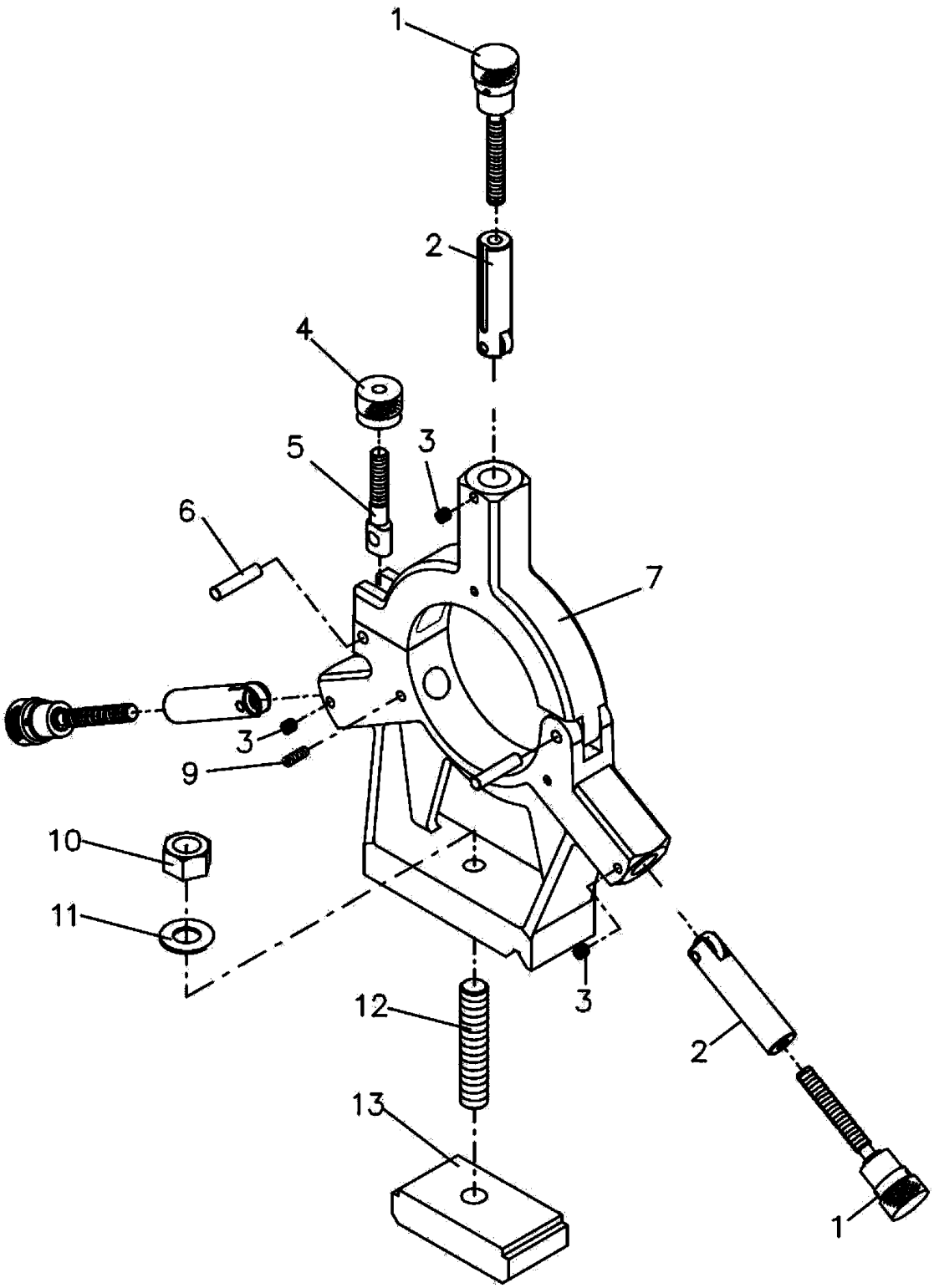
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Diagram M - Steady Rest Assembly I (1 of 2)

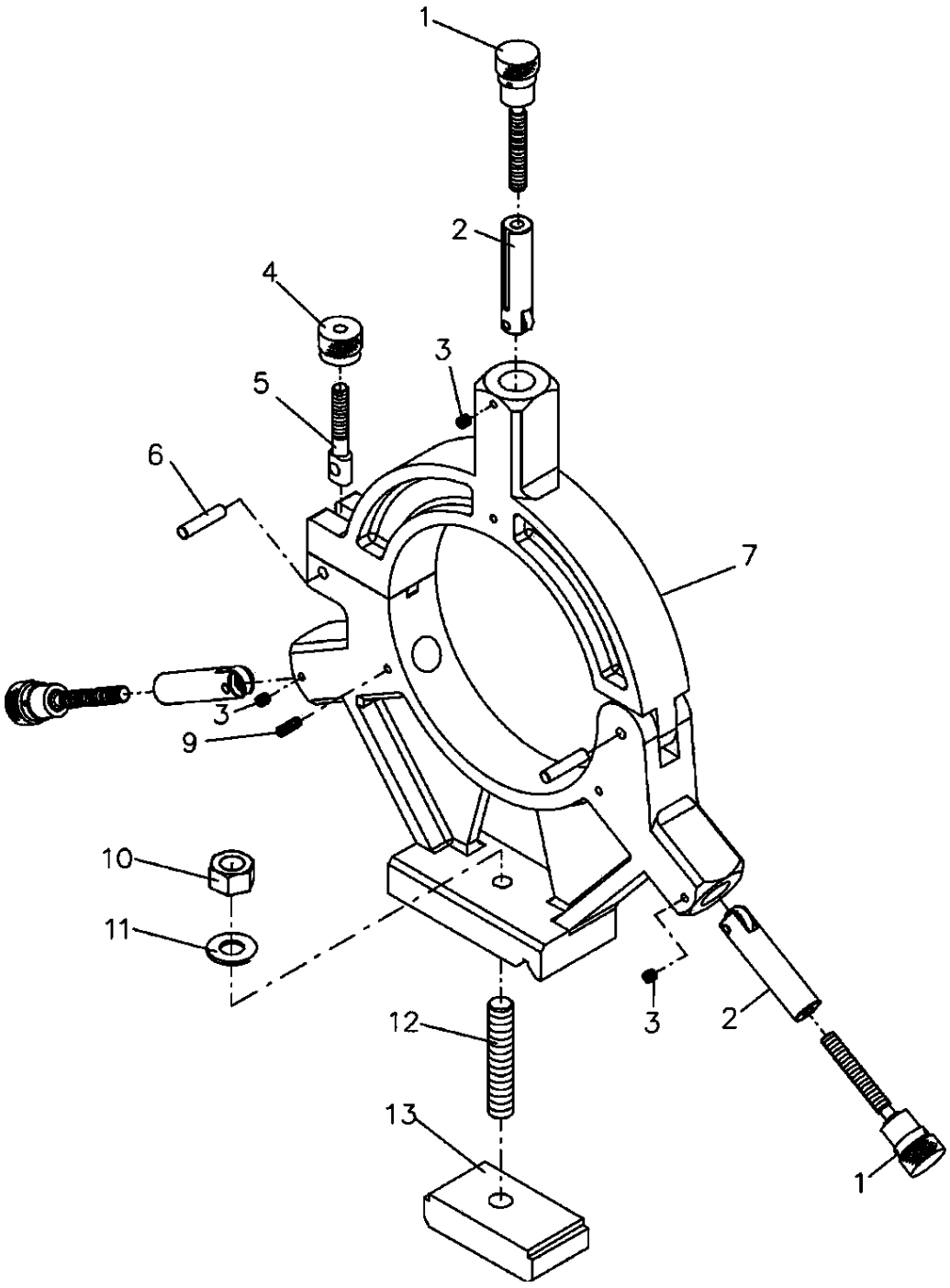
Original JET parts reference | Match model, voltage and serial-number notes

Steady Rest Assembly I – Exploded View



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Steady Rest Assembly II – Exploded View



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Parts List M - Steady Rest Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Collar, Screw Adjusting Knob , Spring Pin(Ø4X30L),	Assembly for Replacement	3
1	**	Collar, Screw (GX-2180ZX)	Assembly for Replacement	3
2	**	Finger , Pin , Ball Bearing(627) Finger , Pin , Ball Bearing(638) (GX-	Assembly for Replacement	3
2	**	2180ZX)	Assembly for Replacement	3
3	**	Set Screw	M8x8L	3
3	**	Set Screw (GX-2180ZX)	M8x12L	3
4	**	Knob Nut		1
5	**	Clamp Screw		1
6	**	Hinge Pin Top Casting & Base Casting (GX-		2
7	**	1640ZX & 1660ZX)		1
7	**	Top Casting & Base Casting (GX- 1860ZX & 1880ZX) Top Casting & Base Casting (GX-		1
7	**	2180ZX)		1
9	**	Set Screw	M8x16L	3
10	**	Nut	M14	1
11	**	Spring Washer		1
12	**	Hexagon Head Bolt	M14x95	1
13	**	Clamp Plate		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

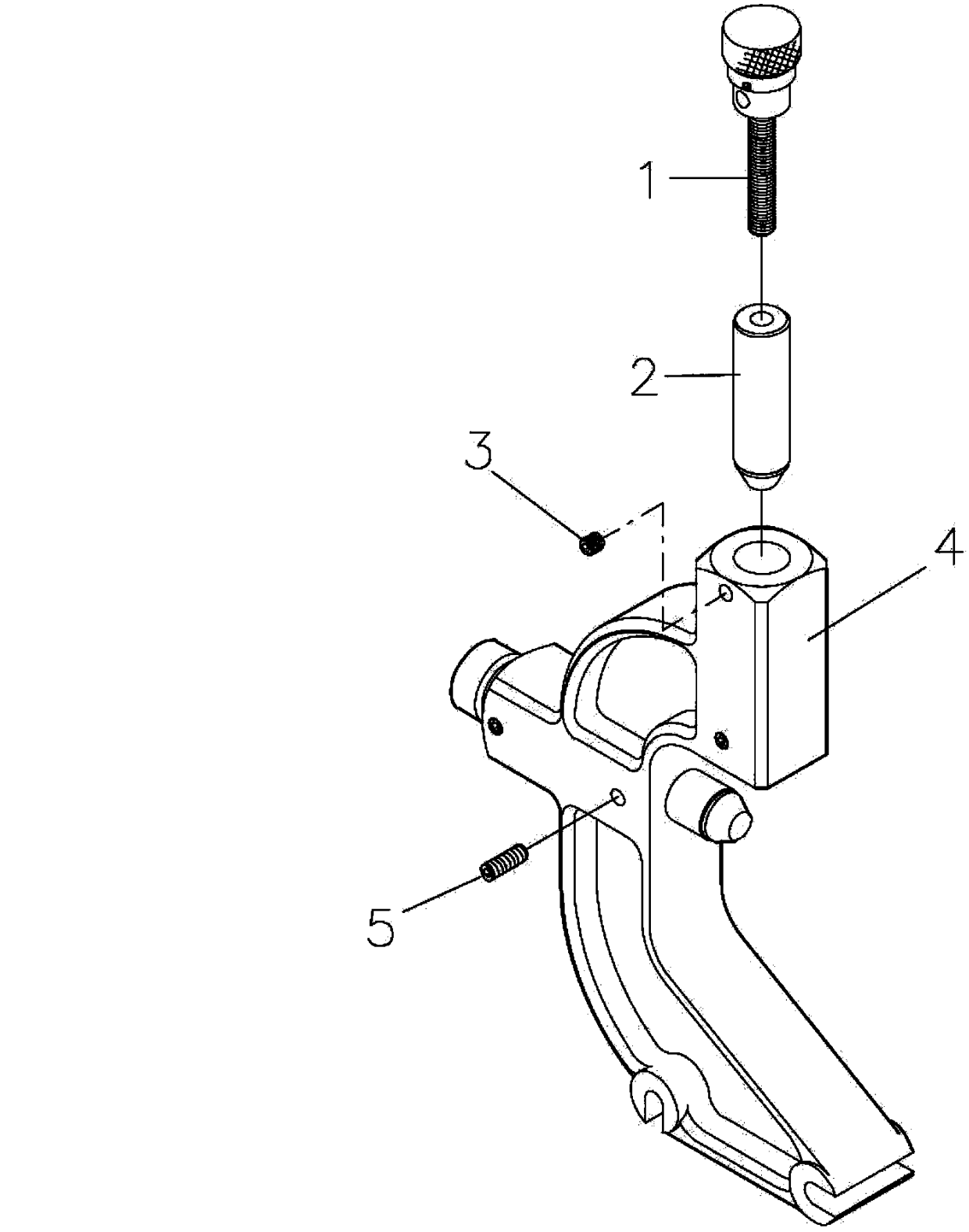
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Diagram N - Follow Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Follow Rest Assembly – Exploded View



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Parts List N - Follow Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Collar, Screw	Assembly for replacement	2
2	**	Finger, Bracket	Assembly for replacement	2
3	**	Set Screw	M8x10	2
4	**	Casting (GX-1640ZX & 1660ZX)	for 16"	1
4	**	Casting (GX-1860ZX & 1880ZX)	for 16"	1
4	**	Casting (GX-2180ZX)	for 16"	1
5	**	Set Screw	M8x16	2

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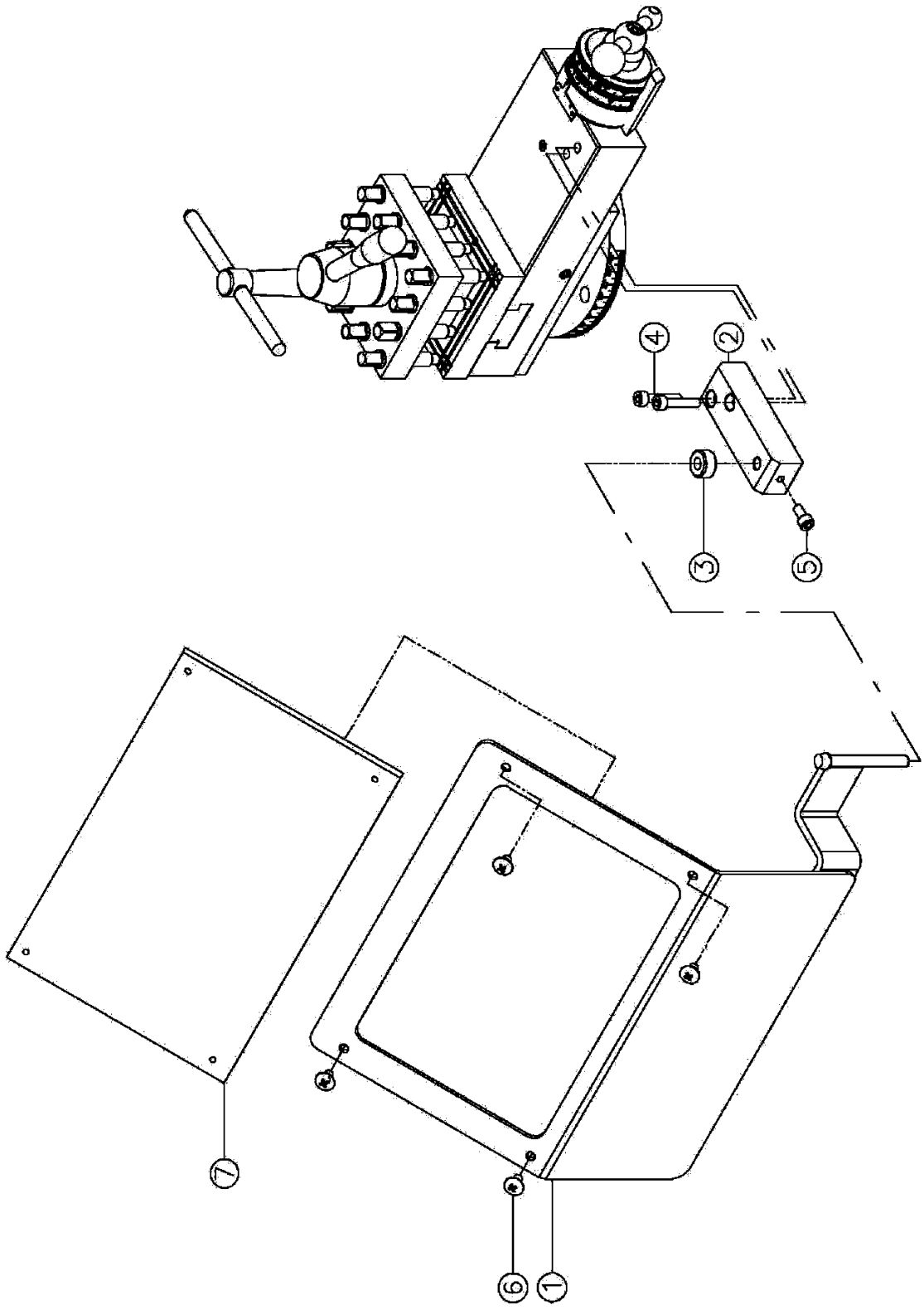
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Diagram O - Tool Post Safety Guard Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Tool Post Safety Guard Assembly – Exploded View



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Parts List O - Tool Post Safety Guard Assembly

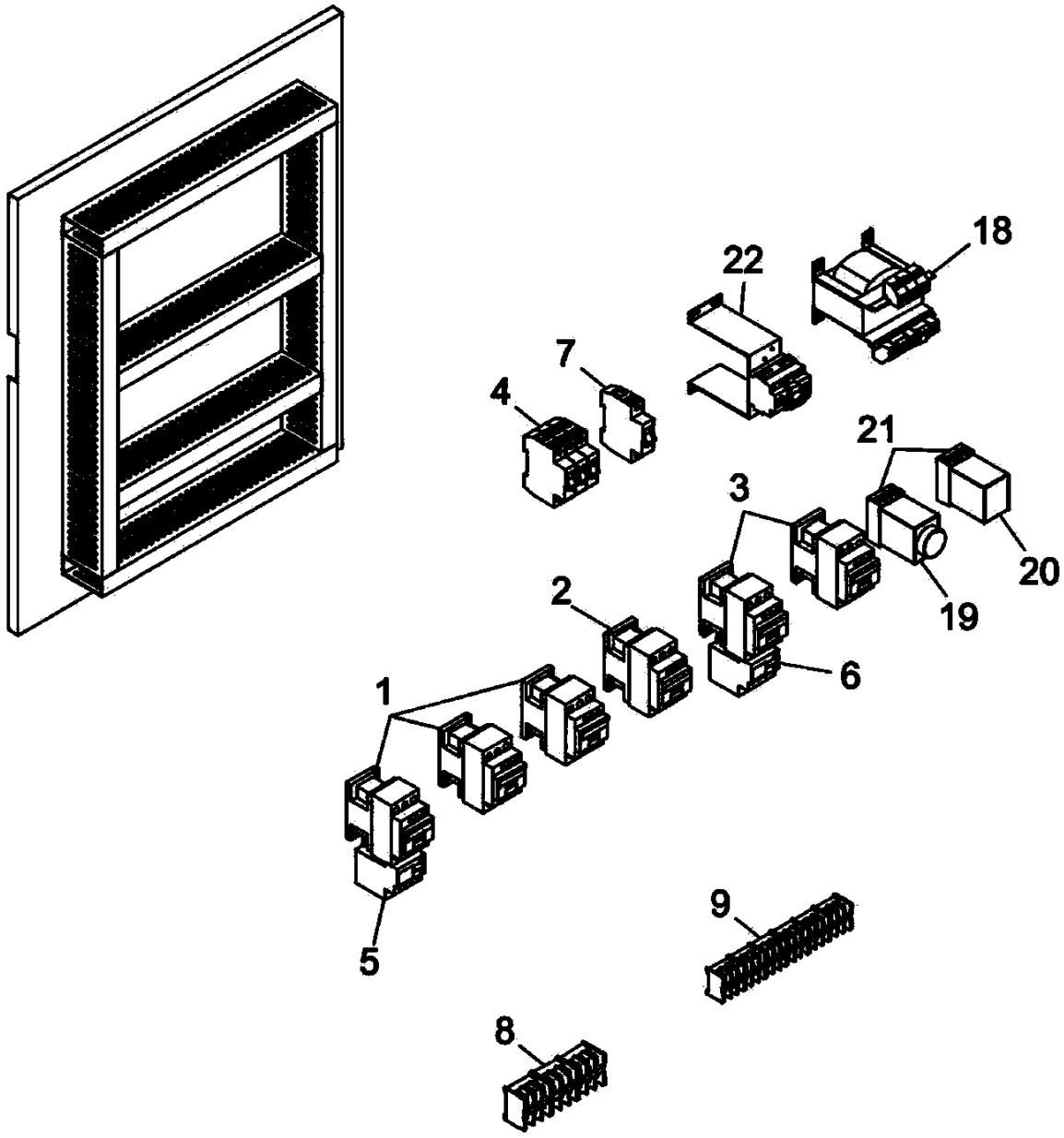
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Chip Frame		1
2	**	Cover Seat		1
3	**	Wash		1
4	**	Hex. Socket Head Bolt	CAP M6x30L	2
5	**	Hex. Socket Head Bolt	CAP M6x12L	1
6	**	Dome Hexagon Screw	M5x8	4
7	**	Cover		1

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Electrical Box Assembly – Exploded View



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Parts List P - Electrical Box Assembly

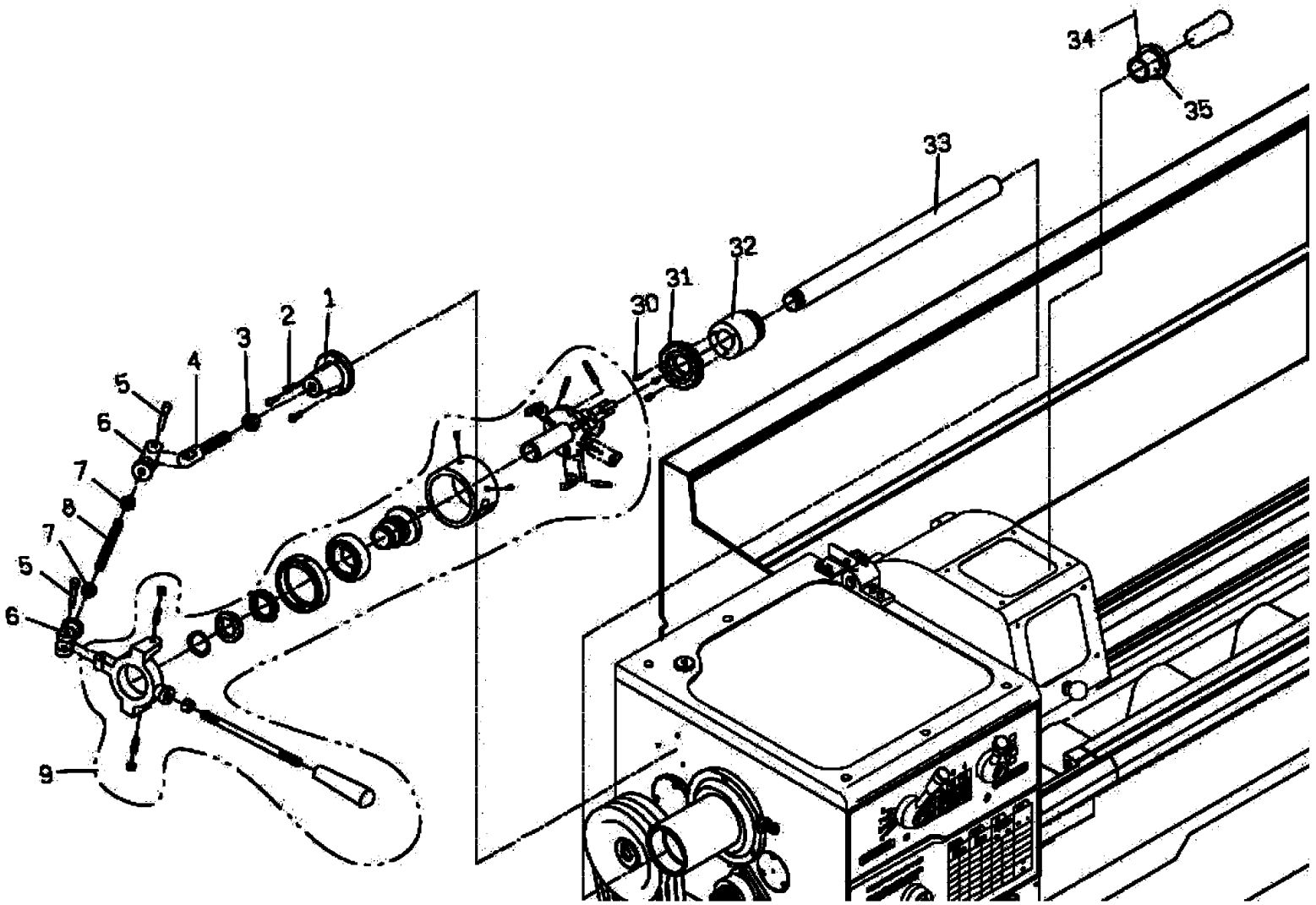
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	AC Magnetic Switch	K1,K2,K6 LC1D32B7	3
2	**	AC Magnetic Switch	K5 LC1D18B7	1
3	**	AC Magnetic Switch	K3,K4 LC1D09B7	2
4	JT1-3080	Circuit Breaker	F1 FAZ-D32/3	1
5	**	Over Relay	F2 LR3D32 23A~32A	1
6	**	Over Relay	F3 LR3D03 0.25A~0.4A	1
7	JT1-3072	Circuit Breaker	F4 FAZ-D1/1	1
8	**	Terminal Board	TB1 IN30BK	3
9	**	Terminal Board	TB2 MACK IN 13SBK(3P 20A)	6
18	**	Transformer	T1 0V,220V,440V 140VA	1
19	**	Multi-Range Analoge Timer	KT1 AH3-RC	1
20	**	Amplifier	PU1 PU-NC	1
21	**	Relay Seat	PF085A	2
22	**	Door-Type Main Cam Switch	Q1 32A ,SE163003B+011/0001	1

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5C Collet Closer Assembly (Optional) – Exploded View



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JET GH-2180ZX | Stock JT1-3313

Parts List Q - C Collet Closer Assembly (Optional)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Bracket	CAP 6x25	1
2	**	Hex. Socket Head Bolt		3
3	**	Nut	M16	1
4	**	Bolt		1
5	**	Bolt		1
6	**	Connector Casting		1
7	**	Nut	W1⁄2"	2
8	**	Screw	W1⁄2 x 155mm	1
	**	Handle Casting		1
	**	Set Screw	SET M8x10	2
	**	Nut	M8	2
	**	Nut	1⁄2" - 12UNC	1
	**	Handle Rod		1
	**	Handle		1
	**	Clip	S34	1
	**	Washer	Ø52.4xØ34.4x9	1
	**	Nut		1

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JET GH-2180ZX | Stock JT1-3313

Parts List Q - C Collet Closer Assembly (Optional) (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
	**	Bearing And Retainer		1
9	**	Ball Bearing	6208	1
	**	Cam		1
	**	Hex. Socket Head Bolt	CAP 4x8	3
	**	Collar		1
	**	Tube		1
	**	Finger		3
	**	Pivot Pin	Ø6x40	3
	**	Knob		1
	**	Steel Ball	Ø5	1
	**	Spring		1
	**	Pin	Ø5x18	1
30	**	Hex. Socket Head Bolt	CAP 5x12	3
31	**	Index Ring		1
32	**	Hub		1
33	**	Tube		1
34	**	Pin		1
35	**	Bush		1

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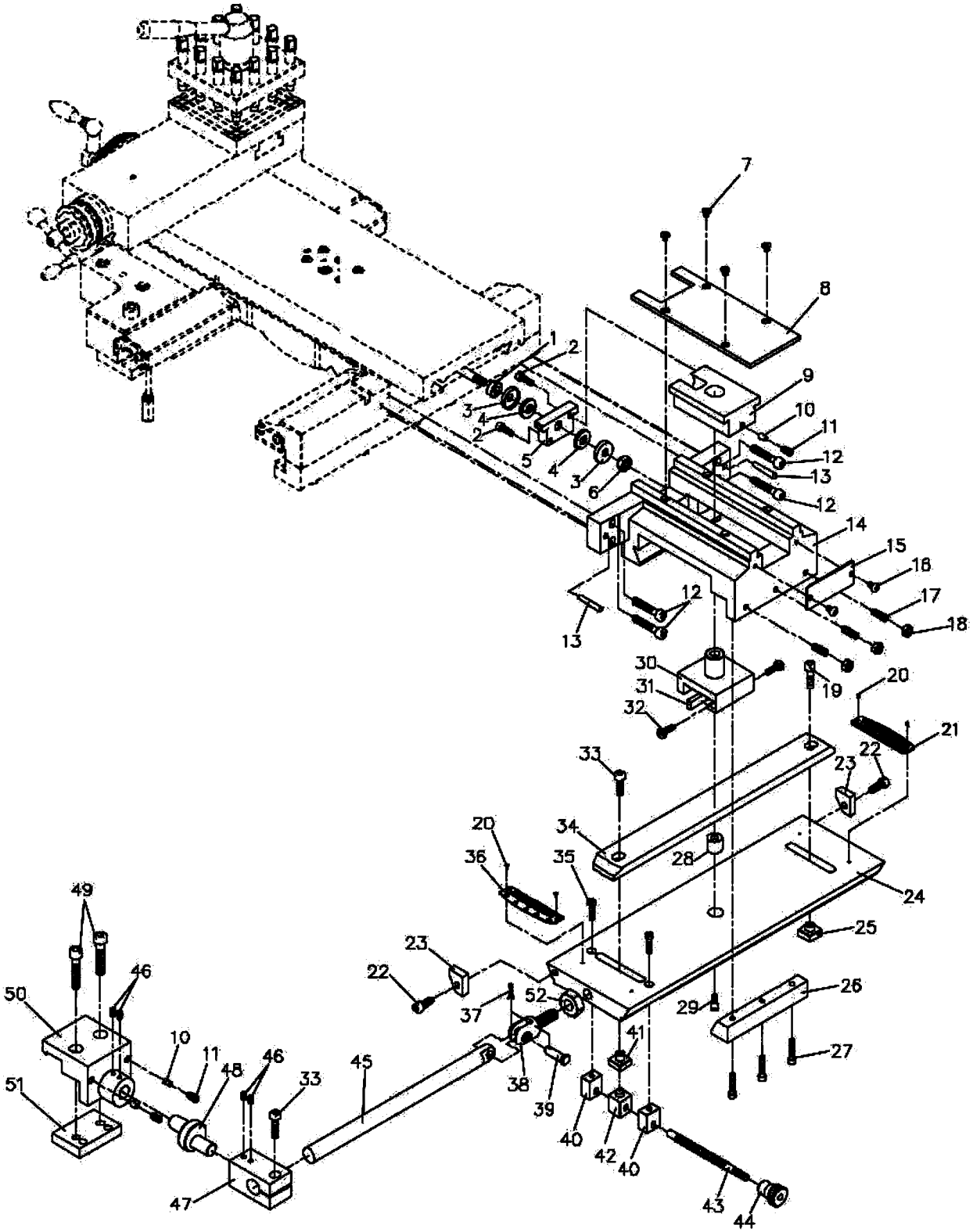
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Diagram R - Taper Attachment Assembly (Optional)

Original JET parts reference | Match model, voltage and serial-number notes

Taper Attachment Assembly (Optional) – Exploded View



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Parts List R - Taper Attachment Assembly (Optional)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Collar		1
2	**	Hex. Socket Head Bolt	CAP 6x20	2
3	**	Cap Collar		2
4	**	Thrust Bearing	NTB / AS2-1226	2
5	**	Yoke Plate		1
6	**	Nut	M12	1
7	**	Flat Hexagon Screw	M5x12	4
8	**	Cover Plate		1
9	**	Yoke		1
10	**	Copper Pin		3
11	**	Set Screw	M8x20	3
12	**	Hex. Socket Head Bolt	CAP 8x45	4
13	**	Taper Pin	#6x11⁄2"	2
14	**	Main Bracket		1
15	**	Plate		1
16	**	Done Cross Screw	M6x10	2
17	**	Set Screw	M8x25	3
18	**	Hexagon Nut	M8	3
19	**	Hex. Socket Head Bolt	CAP 8x30	2
20	**	Rivet	Ø2	4
21	**	Name Plate		1
22	**	Hex. Socket Head Bolt	CAP 8x20	2
23	**	Stop		2
24	**	Plate		1
25	**	Nut		1
26	**	Gib		1

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Parts List R - Taper Attachment Assembly (Optional) (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
27	**	Hex. Socket Head Bolt	CAP 6x30	3
28	**	Slide Pivot Pin		1
29	**	Hex. Socket Head Bolt	CAP 8x16	1
30	**	Side Block		1
31	**	Gib		1
32	**	Screw		1
33	**	Hex. Socket Head Bolt	CAP 8x25	2
34	**	Swive Slide		1
35	**	Hex. Socket Head Bolt	CAP 6x25	2
36	**	Name Plate		1
37	**	Split Pin	Ø2.5x16	1
38	**	Bolt		1
39	**	Pin		1
40	**	Block		2
41	**	Nut		1
42	**	Block		1
43	**	Screw		1
44	**	Knob		1
45	**	Bolt		1
46	**	Set Screw	M6x12	4
47	**	Bracket		1
48	**	Eccentric Pin		1
49	**	Hex. Socket Head Bolt	CAP 10x70	2
50	**	Bracket		1
51	**	Hub		1
52	**	Nut	M14	1

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